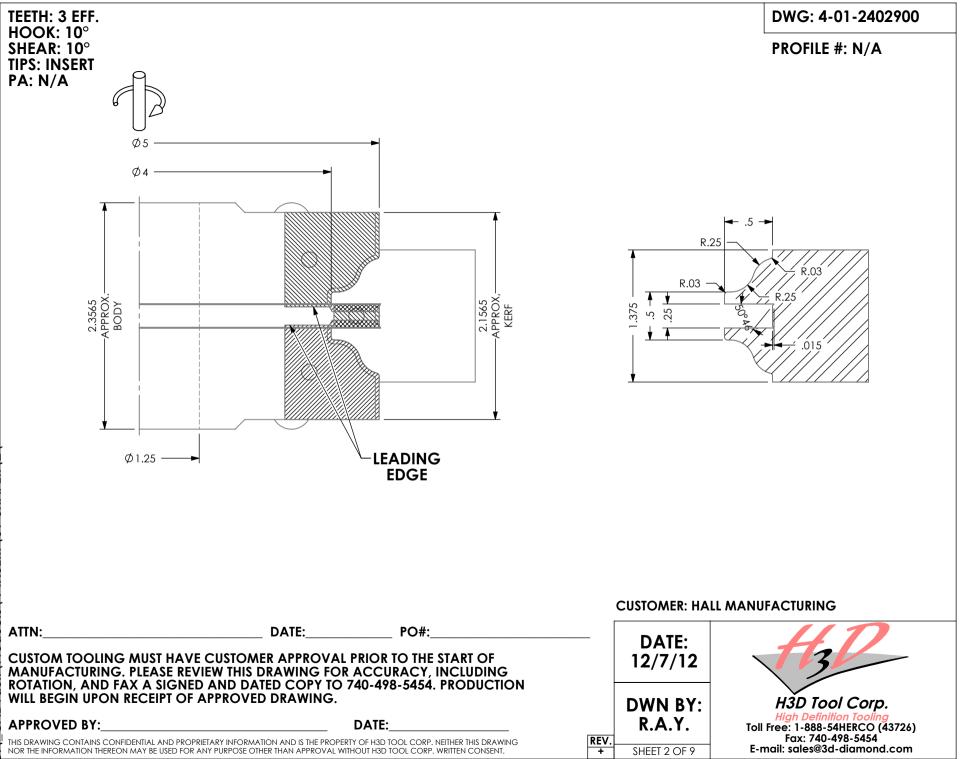
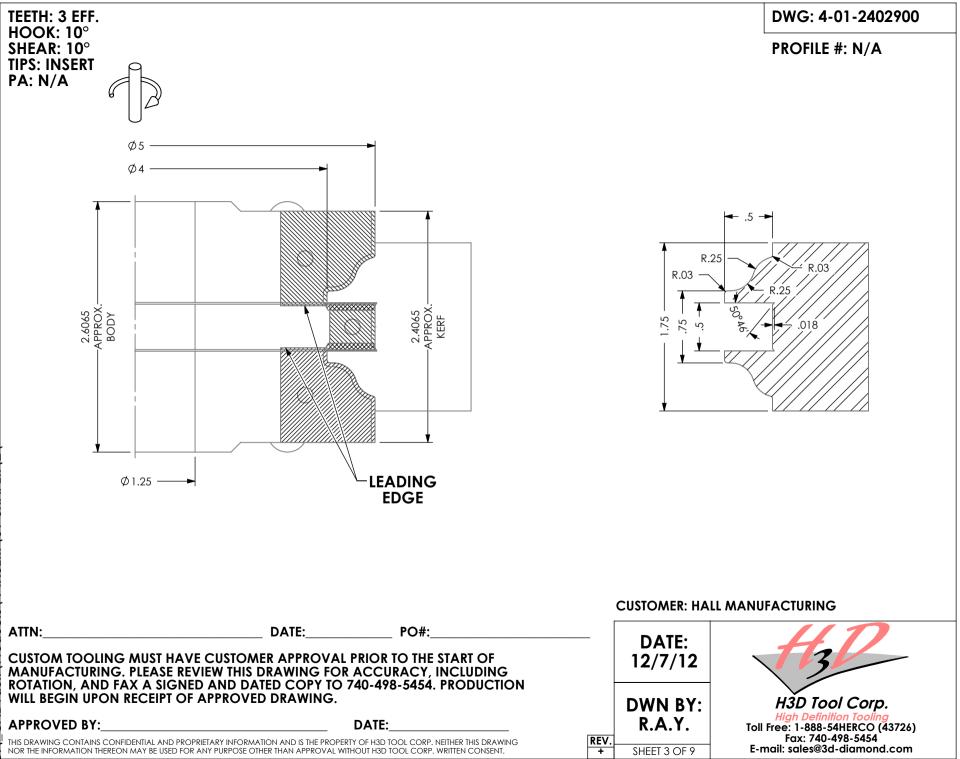
DWG: 4-01-2402900 TEETH: 3 EFF. **HOOK: 10°** SHEAR: 10° PROFILE #: N/A **TIPS: INSERT** PA: N/A - .005 3/4" GROOVE PROFILE MATED 1/4" GROOVE PROFILES MATED 1/2" GROOVE PROFILE MATED **CUSTOMER: HALL MANUFACTURING** DATE: PO#: ATTN: DATE: CUSTOM TOOLING MUST HAVE CUSTOMER APPROVAL PRIOR TO THE START OF 12/7/12 MANUFACTURING. PLEASE REVIEW THIS DRAWING FOR ACCURACY, INCLUDING ROTATION, AND FAX A SIGNED AND DATED COPY TO 740-498-5454. PRODUCTION WILL BEGIN UPON RECEIPT OF APPROVED DRAWING. H3D Tool Corp. **DWN BY:** R.A.Y. **APPROVED BY:** DATE: Toll Free: 1-888-54HERCO (43726) Fax: 740-498-5454 REV. THIS DRAWING CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND IS THE PROPERTY OF H3D TOOL CORP. NEITHER THIS DRAWING E-mail: sales@3d-diamond.com NOR THE INFORMATION THEREON MAY BE USED FOR ANY PURPOSE OTHER THAN APPROVAL WITHOUT H3D TOOL CORP. WRITTEN CONSENT. SHEET 1 OF 9





TEETH: 3 EFF. DWG: 4-01-2402900 HOOK: 10° SHEAR: 10° PROFILE #: N/A **TIPS: INSERT** PA: N/A R.25 R.03 2.8565 APPROX.-BODY **LEADING** Ø1.25 -**EDGE CUSTOMER: HALL MANUFACTURING** PO#: DATE: ATTN: DATE: CUSTOM TOOLING MUST HAVE CUSTOMER APPROVAL PRIOR TO THE START OF 12/7/12 MANUFACTURING. PLEASE REVIEW THIS DRAWING FOR ACCURACY, INCLUDING ROTATION, AND FAX A SIGNED AND DATED COPY TO 740-498-5454. PRODUCTION WILL BEGIN UPON RECEIPT OF APPROVED DRAWING. H3D Tool Corp. **DWN BY:** R.A.Y. **APPROVED BY:** DATE: Toll Free: 1-888-54HERCO (43726) Fax: 740-498-5454 THIS DRAWING CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND IS THE PROPERTY OF H3D TOOL CORP. NEITHER THIS DRAWING NOR THE INFORMATION THEREON MAY BE USED FOR ANY PURPOSE OTHER THAN APPROVAL WITHOUT H3D TOOL CORP. WRITTEN CONSENT. REV. E-mail: sales@3d-diamond.com SHEET 4 OF 9