

# CNC Insert Straight Plunge Router Bits

## Single Flute & 2 Flute

Tool Shown RC-1154

Tool Shown RC-1080



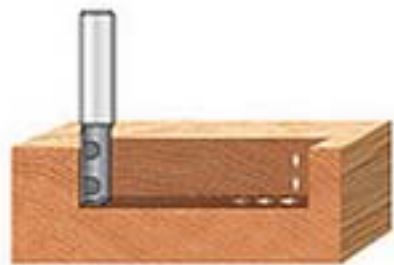
AMA-30



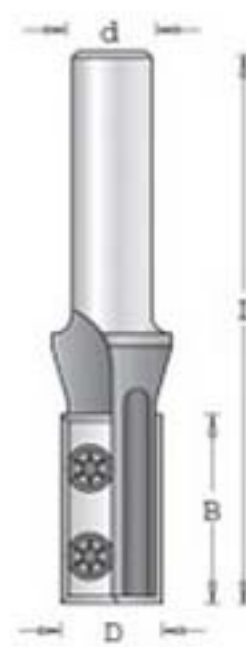
RCK - 30



RCK-50



Standard plunge technique or use ramping method as shown to the left.



AMA-30



RCK - 30



RCK-50



For best results with 2-flute tools, a ramping technique such as this is recommended for CNC applications.

D	B	d	L	Flutes	Replacement Knives	Replacement Screws	Tool No.
1/2	30MM	1/2	3-1/4	1	AMA-30	67117	RC-1154
5/8	50MM	1/2	4-1/8	1	RCK-50	67117	RC-1158
3/4	30MM	1/2	3-3/8	1	RCK-30	67117	RC-1160
7/8	50MM	1/2	4-1/8	1	RCK-50	67117	RC-1166
5/8	30MM	1/2	3-3/8	2	AMA-30	67115	RC-1080
5/8	50MM	1/2	4-1/8	2	AMA-30	67115	*RC-1082
3/4	30MM	1/2	3-3/8	2	RCK-30	67115	RC-1084
3/4	50MM	1/2	4-1/8	2	RCK-30	67115	*RC-1086
7/8	30MM	1/2	3-3/8	2	RCK-30	67115	RC-1088
7/8	50MM	1/2	4-1/8	2	RCK-30	67115	*RC-1090