

# Insert Shear Rabbeting Shaper Cutters

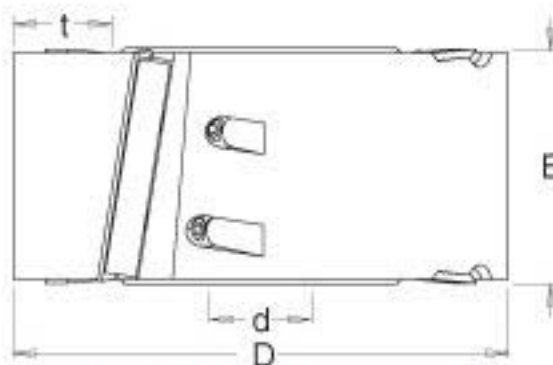


Cutterhead bodies available in hard wearing aluminum or steel, complete with shear angle tungsten carbide knives and scorers. Suitable for producing various thickness rabbets in softwood, hardwood and man-made boards (with or without coating) on a spindle moulder. Shear angle reduces tear out and improves quality of cut.



EN847-1  
EN847-2

Hand  
Feed



ØD	B	Tool No.	Teeth	Ød	Max. t	RPM
125	30	61480	4+4	1-1/4"	27 (1-1/16")	6,100-10,300
125	50	*61482	4+4	1-1/4"	27 (1-1/16")	6,100-10,300
125	60	*61484	2+4	1-1/4"	27 (1-1/16")	6,100-10,300
150	60	*61485	2+4	1-1/4"	40 (1-1/2")	5,200-8,600

\*Aluminum

## Replacement Parts



Description	T.C. Blade	T.C. Blade	T.C. Blade	Wedge			T.C. Blade
Tool No.	RCK-30	ICK-50	ICK-60	WB-41	WB-21	WB-43	RCK-70
Size	30x12x1.5 (B=30mm)	50x12x1.5 (B=50mm)	60x12x1.5 (B=60mm)	L=26 (B=30mm)	L=46 (B=50mm)	L=56 (B=60mm)	14x14x2



Description	Torx® Screw		Hex Screw		Torx® Key	Hex Key
Tool No.	67154	67300	67300	67301	5015	5020
Size	M5x6.3	M6x16 (B=60mm)	M6x16 (B=60mm)	M6x10 (B=50mm)	T20	S3