

# Insert Shear Rabbeting Shaper Cutters

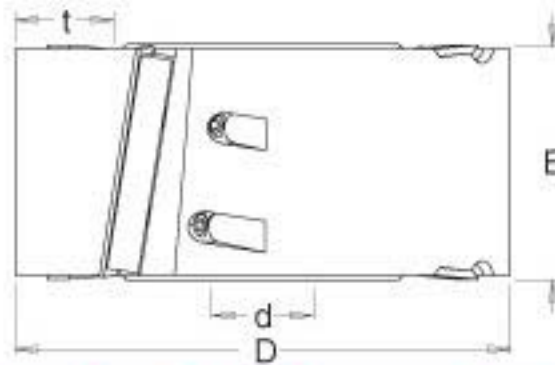


Cutterhead bodies available in hard wearing aluminum or steel, complete with shear angle tungsten carbide knives and scorers. Suitable for producing various thickness rabbets in softwood, hardwood and man-made boards (with or without coating) on a spindle moulder. Shear angle reduces tear out and improves quality of cut.



EN847-1  
EN847-2

Hand  
Feed



| ØD  | B  | Tool No. | Teeth | Ød     | Max. t       | RPM          |
|-----|----|----------|-------|--------|--------------|--------------|
| 125 | 30 | 61480    | 4+4   | 1-1/4" | 27 (1-1/16") | 6,100-10,300 |
| 125 | 50 | *61482   | 4+4   | 1-1/4" | 27 (1-1/16") | 6,100-10,300 |
| 125 | 60 | *61484   | 2+4   | 1-1/4" | 27 (1-1/16") | 6,100-10,300 |
| 150 | 60 | *61485   | 2+4   | 1-1/4" | 40 (1-1/2")  | 5,200-8,600  |

\*Aluminum

## Replacement Parts



| Description | T.C. Blade            | T.C. Blade            | T.C. Blade            | Wedge            |                  |                  | T.C. Blade |
|-------------|-----------------------|-----------------------|-----------------------|------------------|------------------|------------------|------------|
| Tool No.    | RCK-30                | ICK-50                | ICK-60                | WB-41            | WB-21            | WB-43            | RCK-70     |
| Size        | 30x12x1.5<br>(B=30mm) | 50x12x1.5<br>(B=50mm) | 60x12x1.5<br>(B=60mm) | L=26<br>(B=30mm) | L=46<br>(B=50mm) | L=56<br>(B=60mm) | 14x14x2    |



| Description | Torx® Screw |                   | Hex Screw         |                   | Torx® Key | Hex Key |
|-------------|-------------|-------------------|-------------------|-------------------|-----------|---------|
| Tool No.    | 67154       | 67300             | 67300             | 67301             | 5015      | 5020    |
| Size        | M5x6.3      | M6x16<br>(B=60mm) | M6x16<br>(B=60mm) | M6x10<br>(B=50mm) | T20       | S3      |