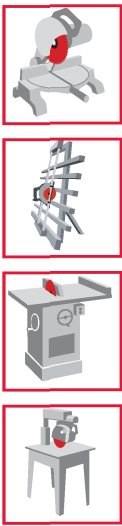


# Industrial Double Sided Laminate/Melamine Blades

## LU97M

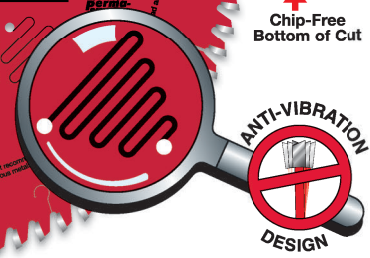
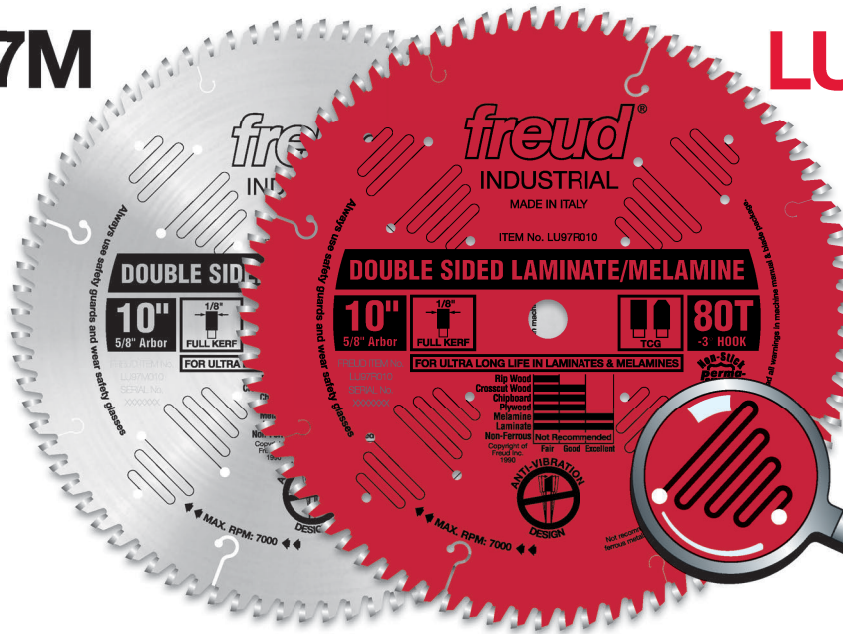
## LU97R



No Scoring Blade Needed



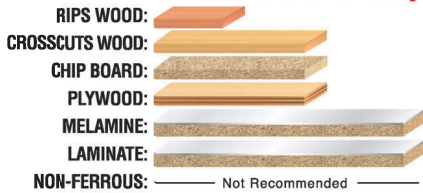
Features TiCo™ Hi-Density Carbide Laminate Blend For Maximum Performance



### For Ultra Long Life In Double Sided Manmade Materials

Application

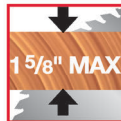
#### Recommended Use & Cut Quality



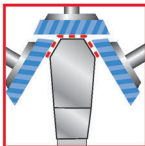
CUT QUALITY: Fair → Good → Excellent (Not recommended for ferrous metals or masonry)



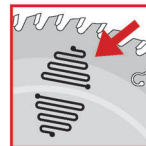
Depth of Cut



Designed to give long life and excellent finish on the top and bottom of laminates, melamine & veneered plywood. The laser-cut anti-vibration design yields the plate acoustically dead. This reduces the sideways movement of the cutting edge to prevent chipping in manmade materials such as laminates. This dramatically extends cutting life and finish. No scoring blades needed with this blade!



**Triple Chip Grind (TCG) Tooth Design** with a negative hook angle for superior life in abrasive man-made materials



**Laser-Cut Anti-Vibration Slots** drastically reduce vibration and sideways movement in the wood extending blade life and giving a crisp, splinter-free flawless finish

Silver ICE™	Perma-SHIELD®	Dia.	Teeth	Arbor	Kerf(K)	Plate(P)
-	LU97R008	8"	64 TCG	5/8"	.126	.087
LU97M010	LU97R010	10"	80 TCG	5/8"	.126	.087
-	LU97R012	12"	96 TCG	1"	.126	.087
-	LU97R014	14"	108 TCG	1"	.138	.098

• Carbide Grade Chart •

← Increasing Hardness →

← Increasing Impact Strength →

H30S H20S H10S H01S H00S H00K **H00X**

Tips & Techniques

Proper blade height is essential to chip-free cuts. If you experience chipping on the bottom of the material, lower the blade slightly. If there is chipping on the top of the material the blade height should be increased slightly.