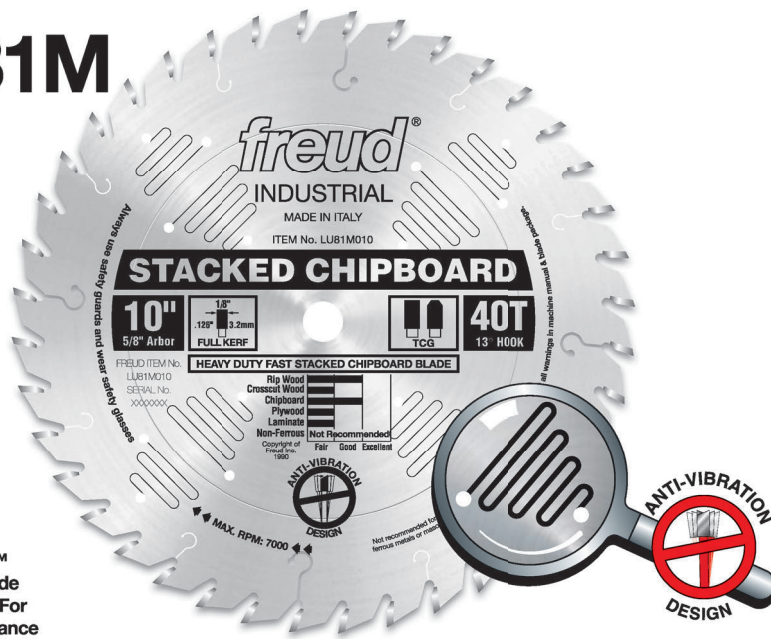


# Industrial Heavy Duty Stacked Chipboard Blades

## LU81M



Features TiCo™  
Hi-Density Carbide  
Chipboard Blend For  
Maximum Performance



### Heavy Duty Fast Stacked Chipboard Blades

Application

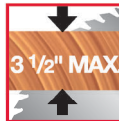
#### Recommended Use & Cut Quality

- RIPS WOOD:
- CROSSCUTS WOOD:
- CHIP BOARD:
- PLYWOOD:
- LAMINATE:
- NON-FERROUS: Not Recommended

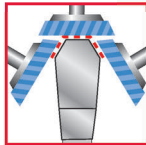
**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)



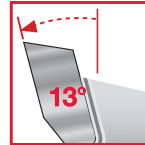
Depth of Cut



This blade is ideal for sizing sheet goods (chipboard, plywood, laminates, MDF) where speed is more important than a smooth finish or when cutting stacks of material. These blades are best used when cutting plywood and composition material, but they can also be used with hardwood and softwood.



**Triple Chip Grind (TCG) Tooth Design** offers longer life when cutting abrasive manmade materials



**Positive Hook Angle** for fast cutting and easy feeding in production applications

Silver ICE™	Dia.	Teeth	Arbor	Kerf(K)	Plate(P)
LU81M008	8"	32 TCG	5/8"	.126	.087
LU81M010	10"	40 TCG	5/8"	.126	.087
LU81M012	12"	48 TCG	1"	.126	.087
LU81M014	14"	56 TCG	1"	.138	.098
LU81M016	16"	60 TCG	1"	.150	.110

• Carbide Grade Chart •

← Increasing Hardness

H30S H20S H10S H01S **H00S** H00K H00X

→ Increasing Impact Strength

Tips  
Techniques

Resin build up can cause a blade to drag in the cut, resulting in shorter blade life, burning in the cut and unnecessary strain on the saw. For best results, be sure the blade is clean before use.