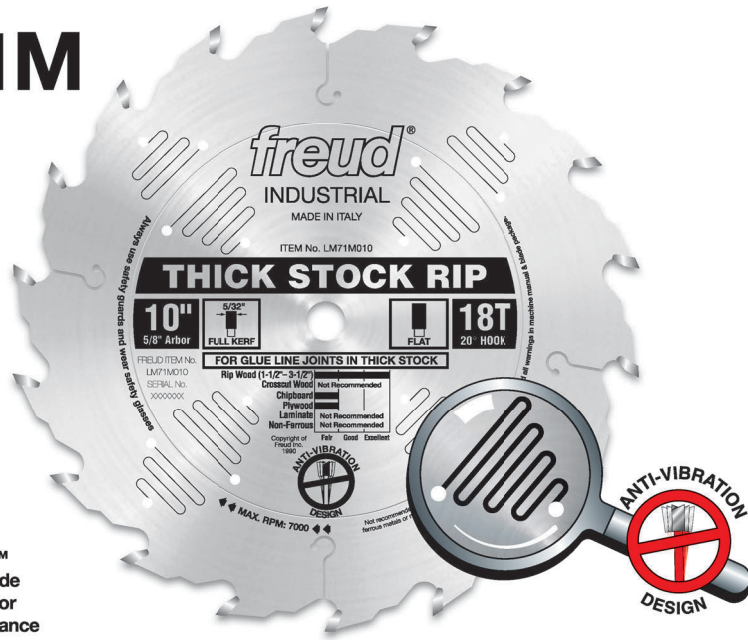


# Industrial Thick Stock Rip Blades

## LM71M



Features TiCo™  
Hi-Density Carbide  
Ripping Blend For  
Maximum Performance

### For Glue Line Joints In Thick Stock (1 1/2" – 3 1/2")

Application

**Recommended Use & Cut Quality**

RIPS WOOD:

CROSSCUTS WOOD: Not Recommended

CHIP BOARD: Not Recommended

PLYWOOD: Not Recommended

LAMINATE: Not Recommended

NON-FERROUS: Not Recommended

**CUT QUALITY:** Fair → Good → Excellent

(Not recommended for ferrous metals or masonry)



This blade is ideal for high-speed ripping operations in hardwood and softwood. The low tooth count also makes this blade ideal for ripping thick material. It can be used with manual feeding as well as with power feeders in single or gang-ripping operations. The ideal working range is 1-1/2" to 3-1/2" thick. Thinner or thicker material may be cut, but some loss of surface finish may occur.



**Heavy-Duty Thick Plate** ensures a stable, flat blade for long cutting life in extreme ripping conditions



**Large Gullets** allow for fast ripping and easy chip removal

Silver ICE™	Dia.	Teeth	Arbor	Kerf(K)	Plate(P)
LM71M010	10"	18 FLAT	5/8"	.153	.118
LM71M012	12"	20 FLAT	1"	.165	.118
LM71M014	14"	24 FLAT	1"	.165	.118
LM71M016	16"	28 FLAT	1"	.177	.118

• Carbide Grade Chart •

← Increasing Hardness →

← Increasing Impact Strength →

H30S H20S **H10S** H01S H00S H00K H00X



When ripping wood, 3 to 5 teeth should be working in the wood at one time.