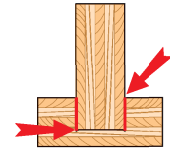




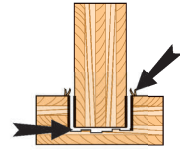
# Dado Sets

## Pro Dado Set

# SD200 Series



Freud's Dado Sets create clean edges, square shoulders & flat bottoms



Other Dado Sets leave splinters and uneven bottoms



Features TiCo™ Hi-Density Carbide Crosscutting Blend For Clean, Crisp Grooves

### A Stacked Dado For Flat

### Bottom Grooves and Virtually Splinter-Free Cuts

#### Application

#### Recommended Use & Cut Quality

- HARDWOOD:
- SOFTWOOD:
- CHIP BOARD:
- PLYWOOD:
- LAMINATE:
- NON-FERROUS: Not Recommended

CUT QUALITY: Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with three 2-wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 7/8" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes.

#### Set Includes:

2 Blades Spacers Shim Set 3 Chippers

**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers 1/8	Required Spacers
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

Item	Dia.	Teeth	Arbor	Chippers(C)
SD206	6"	10	5/8"	(3)1/8"
SD208	8"	12	5/8"	(3)1/8"

• Carbide Grade Chart •

← Increasing Hardness →  
 H30S H20S H10S **H01S** H00S H00K H00X  
 ← Increasing Impact Strength →

Use a sacrificial backer board to eliminate blow out at the end of your dado cuts