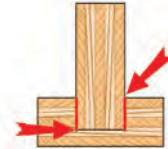


# Safety Dado Sets

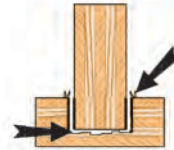
## SD300 Series



Features TiCo™ Hi-Density Carbide Crosscutting Blend For Clean, Crisp Grooves



Freud's Dado Sets create clean edges, square shoulders & flat bottoms



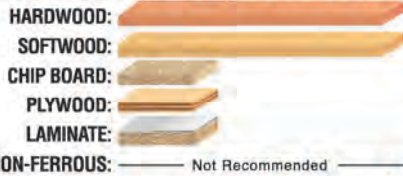
Other Dado Sets leave splinters and uneven bottoms



Dado Sets

## Safe And Splinter Free Dados

### Recommended Use & Cut Quality



CUT QUALITY: Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

Freud's Safety Dado Sets provide the highest quality results while maintaining a superior level of safety. This stacked dado set with its razor sharp outside blades will produce grooves or rabbets which are flat-bottomed and virtually splinter-free in solid woods. Stacked dado sets are more precise than other styles and with the use of Freud's Shim Set the kerf width can be adjusted by as little as .004" for the correct fit. Use on all table saws, and radial arm saws for cutting slots, grooves, dados, and rabbets in softwood or hardwood.

Application

### Set Includes:

2 Blades



Shim Set  
(for SD306 & SD308)



5 Chippers



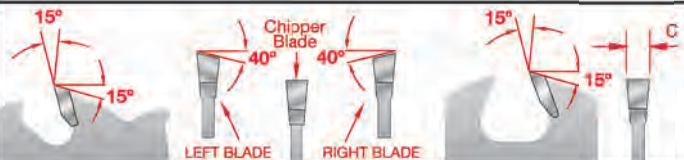
Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers Required	
	1/8"	1/16"
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

Item	Dia.	Teeth	Arbor	Chippers(C)
SD306	6"	18	5/8"	(4)1/8", (1)1/16"
SD308	8"	22	5/8"	(4)1/8", (1)1/16"

DADO SETS

### Carbide Grade Chart



To determine if you need a 6" or 8" dado, first consult your saw owner's manual. Even if the manual states that the saw will accept an 8" dado, using the 6" on most 120v saws will greatly reduce the load on the motor.

Tips  
Techniques

