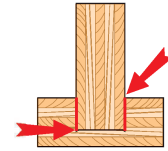


# Safety Dado Sets

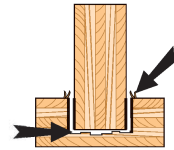
## SD300 Series



Features TiCo™  
Hi-Density Carbide  
Crosscutting Blend For  
Clean, Crisp Grooves



Freud's Dado Sets  
create clean edges,  
square shoulders &  
flat bottoms



Other Dado Sets  
leave splinters and  
uneven bottoms



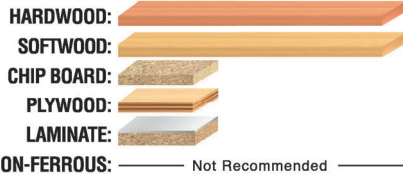
Dado Sets



DADO SETS

## Safe And Splinter Free Dadoes

### Recommended Use & Cut Quality



CUT QUALITY: Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

Freud's Safety Dado Sets provide the highest quality results while maintaining a superior level of safety. This stacked dado set with its razor sharp outside blades will produce grooves or rabbets which are flat-bottomed and virtually splinter-free in solid woods. Stacked dado sets are more precise than other styles and with the use of Freud's Shim Set the kerf width can be adjusted by as little as .004" for the correct fit. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

Application

### Set Includes:

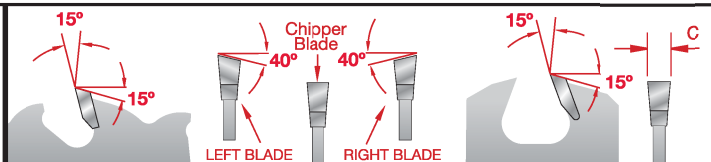


**Caution:** Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD306	6"	18	5/8"	(4)1/8", (1)1/16"
SD308	8"	22	5/8"	(4)1/8", (1)1/16"

Slot Width	No. Chippers Required	
	1/8"	1/16"
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

### Carbide Grade Chart



To determine if you need a 6" or 8" dado, first consult your saw owner's manual. Even if the manual states that the saw will accept an 8" dado, using the 6" on most 120v saws will greatly reduce the load on the motor.

Tips  
Techniques

freud®