



# Super Dado Sets

**SD500 Series**



Features TiCo™ Hi-Density Carbide Crosscutting Blend For Clean, Crisp Grooves



## Chip Free Dados In Veneered Plywoods And Laminates

Application

### Recommended Use & Cut Quality



**CUT QUALITY:** Fair → Good → Excellent  
(Not recommended for ferrous metals or masonry)

The SD500 Series of dado sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws, and radial arm saws for cutting slots, grooves, dados, and rabbets in softwood or hardwood.

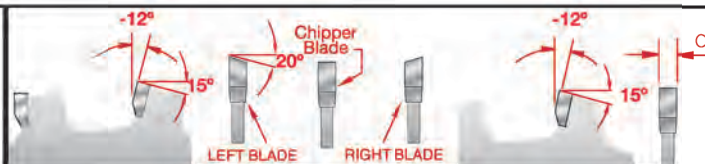
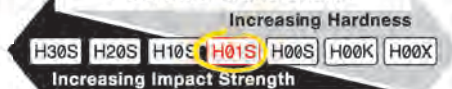
### Set Includes:



Item	Dia.	Teeth	Arbor	Chippers(C)
SD506	6"	20	5/8"	(4)1/8", (1)3/32", (1)1/16"
SD508	8"	24	5/8"	(4)1/8", (1)3/32", (1)1/16"
<b>NEW</b> SD510	10"	32	1"	(4)1/8", (1)3/32", (1)1/16"
<b>NEW</b> SD512	12"	36	1"	(4)1/8", (1)3/32", (1)1/16"

Slot Width	No. Chippers Required		
	1/8"	3/32"	1/16"
1/4"	0	0	0
5/16"	0	0	1
11/32"	0	1	0
3/8"	1	0	0
13/32"	0	1	1
7/16"	1	0	1
15/32"	1	1	0
1/2"	2	0	0
17/32"	1	1	1
9/16"	2	0	1
19/32"	2	1	0
5/8"	3	0	0
21/32"	2	1	1
11/16"	3	0	1
23/32"	3	1	0
3/4"	4	0	0
25/32"	3	1	1
13/16"	4	0	1
29/32"	4	1	1

### Carbide Grade Chart



Tips  
Techniques

For safety and best results, when cutting wide and/or deep dados, make several light passes instead of attempting to remove the material in one pass.