

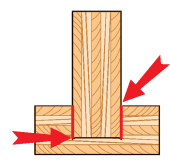


Super Dado Sets

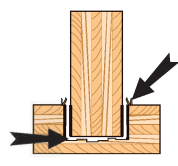
SD500 Series



Features TiCo™ Hi-Density Carbide Crosscutting Blend For Clean, Crisp Grooves



Freud's Dado Sets create clean edges, square shoulders & flat bottoms



Other Dado Sets leave splinters and uneven bottoms

Chip Free Dadoes In Veneered Plywoods And Laminates

Application

Recommended Use & Cut Quality

- HARDWOOD:
- SOFTWOOD:
- CHIP BOARD:
- PLYWOOD:
- LAMINATE:
- NON-FERROUS: Not Recommended

CUT QUALITY: Fair → Good → Excellent (Not recommended for ferrous metals or masonry)

The SD500 Series of dado sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.

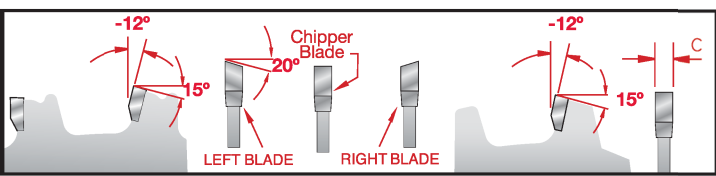
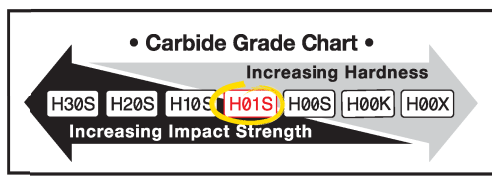
Set Includes:



Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Slot Width	No. Chippers Required		
	1/8"	3/32"	1/16"
1/4"	0	0	0
5/16"	0	0	1
11/32"	0	1	0
3/8"	1	0	0
13/32"	0	1	1
7/16"	1	0	1
15/32"	1	1	0
1/2"	2	0	0
17/32"	1	1	1
9/16"	2	0	1
19/32"	2	1	0
5/8"	3	0	0
21/32"	2	1	1
11/16"	3	0	1
23/32"	3	1	0
3/4"	4	0	0
25/32"	3	1	1
13/16"	4	0	1
29/32"	4	1	1

Item	Dia.	Teeth	Arbor	Chippers(C)
SD506	6"	20	5/8"	(4)1/8",(1)3/32",(1)1/16"
SD508	8"	24	5/8"	(4)1/8",(1)3/32",(1)1/16"
NEW SD510	10"	32	1"	(4)1/8",(1)3/32",(1)1/16"
NEW SD512	12"	36	1"	(4)1/8",(1)3/32",(1)1/16"



For safety and best results, when cutting wide and/or deep dadoes, make several light passes instead of attempting to remove the material in one pass.