

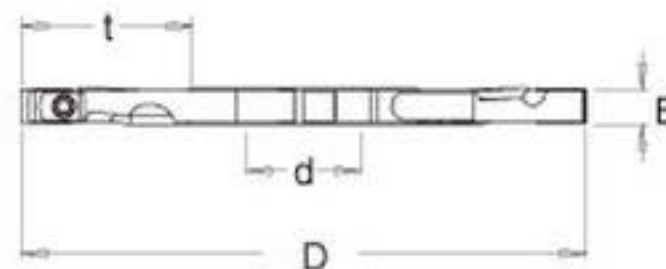
# Insert Grooving Shaper Cutters with Scorer 8-12mm

Hard wearing steel body complete with tungsten carbide knives and scorer for improved finish. Suitable for producing grooves and slots in softwood, hardwood and man-made boards (with or without coating) on a spindle molder.



EN847-1  
EN847-2

Hand  
Feed



ØD	B	Tool No.	Teeth	Ød	Max. t	RPM
125	8	61411	4+4	1-1/4"	35	6,100-10,500
125	10	61412	4+4	1-1/4"	35	6,100-10,500
125	12	61413	4+4	1-1/4"	35	6,100-10,500
125	1/2	61422	4+4	1-1/4"	35	6,100-10,500
150	8	61414	4+4	1-1/4"	45	5,200-8,900
150	10	61415	4+4	1-1/4"	45	5,200-8,900
180	8	61417	4+8	1-1/4"	55	4,200-7,200
180	10	61418	4+8	1-1/4"	55	4,200-7,200
180	12	61419	4+8	1-1/4"	55	4,200-7,200

## Replacement Parts for Shaper Cutterhead



Description	T.C. Blade			Wedge			T.C. Blade
Tool No.	AMA-17	AMA-18	AMA-19	WB-12	WB-81	WB-83	RCK-70
Size	7.5x12x1.5 (B=8mm)	9.6x12x1.5 (B=10mm)	11.6x12x1.5 (B=12mm)	L=6.5 (B=8mm)	L=8.5 (B=10mm)	L=10.5 (B=12mm)	14x14x2



Description	Hex Screw	Torx® Screw	Hex Key	Torx® Key
Tool No.	67113	67154	5007	5015
Size	M5x16	M5x6.3	S2.5	T20