

## Instructions

1. You can use two assembly options in this set of cutters:  
1+3 parts assembly – maximum width 4-7.7mm  
1+2+3 parts assembly – maximum width 7.8-15.5mm

2. You may adjust the width by adding or removing the space rings. When you are using the 3 part assembly options, place them equally apart – above and under the middle part.

For example; in order to get the 10mm cutting width, you have to add 2.2mm space rings –  $1\text{mm} \times 2 + 0.1\text{mm} \times 2 = 2.2\text{mm}$ . Place 1x1mm + 1x0.1mm space ring on top of the middle part and 1x1mm + 1x0.1mm on the bottom.

3. It is important to keep the dimension assembly 0.25 in the middle part – so, while you are replacing the knife, use the 0.25 gauge.

