

# 2 piece Adjustable Rounding & Chamfering Set



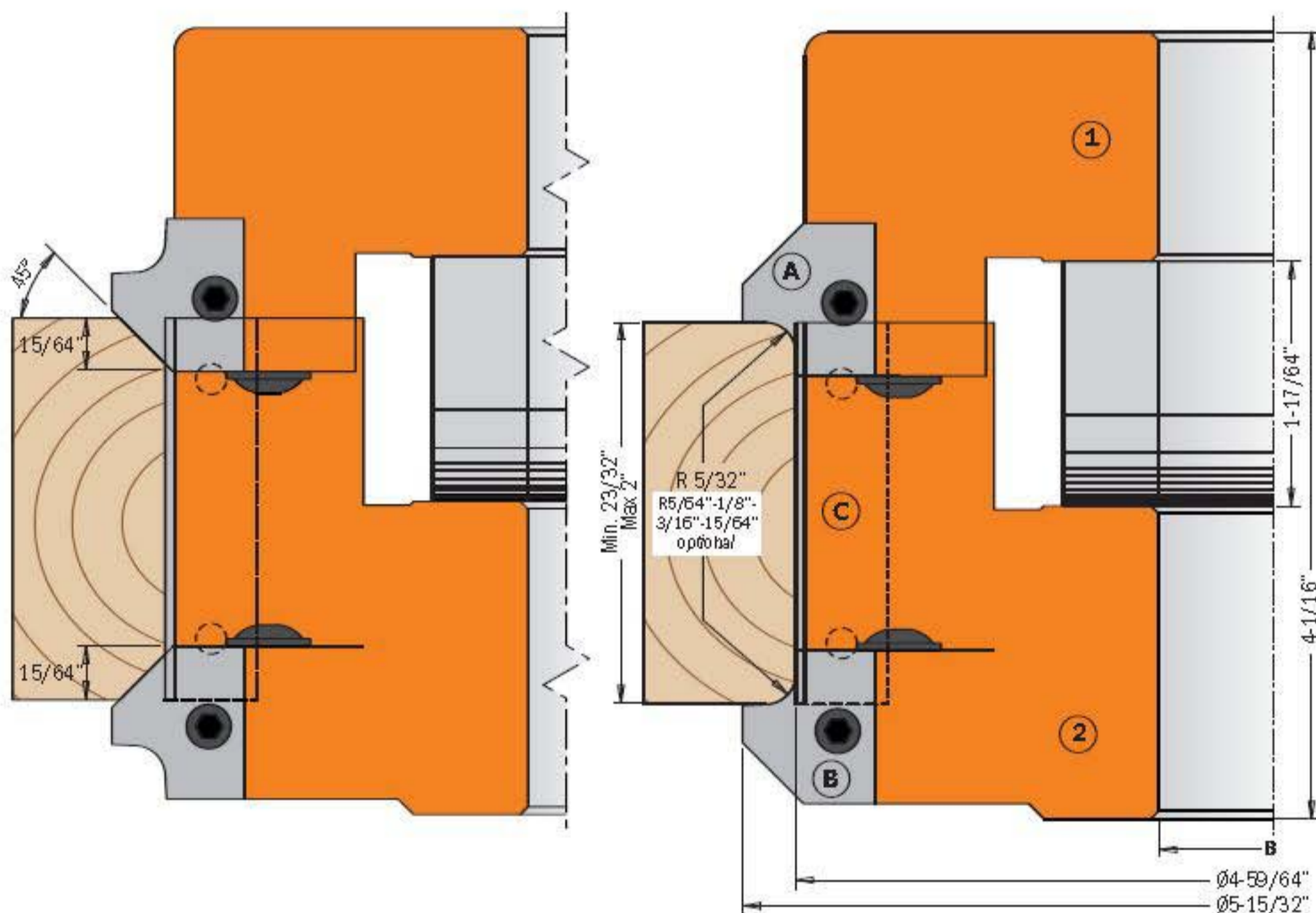
**694.005**

The CMT adjustable rounding and chamfering set is a two piece set which are easy to set up in your shaper. The system allows you to roundover both top and bottom edges in one pass with a radius of 5/64", 1/8", 5/32", 3/16" and 15/64" and it allows 45 degree chamfering in material from 18mm to 50mm thick. The improved design with shear angle guarantees a perfect finish.

**Technical details:**

- Heavy duty aircraft aluminum body
- One pair of solid carbide top knives radius 5/32" and 45° chamfer (20x20,5x2mm) [Z2]
- One pair of solid carbide bottom knives radius 5/32" and 45° chamfer (20x20,5x2mm) [Z2]
- Two solid carbide knives 50x12x1,5mm
- Set of 21 spacer rings from 0,1 to 3mm
- Tools for manual feed MAN
- Pins for the automatic positioning of the knives

**Supplied in a solid plastic box.**



**Spare parts**

ORDER NO.	D		B		T	RPM	Spare parts			
	inches	mm	inches	mm			Wedge for knives	Wedge for knives	Screw	Spacer set
694.005.31	5-15/32	139	1-1/4	31.75	2+2	5500~9400	695.999.17	695.999.46	990.086.00	695.998.12

<b>695.005.A2</b>	Pair of knives for roundover/chamfer (top) R=5/64"+45°	<b>695.005.B2</b>	Pair of knives for roundover/chamfer (bottom) R=5/64"+45°
<b>695.005.A3</b>	Pair of knives for roundover/chamfer (top) R=1/8"+45°	<b>695.005.B3</b>	Pair of knives for roundover/chamfer (bottom) R=1/8"+45°
<b>695.005.A4</b>	Pair of knives for roundover/chamfer (top) R=5/32"+45°	<b>695.005.B4</b>	Pair of knives for roundover/chamfer (bottom) R=5/32"+45°
<b>695.005.A5</b>	Pair of knives for roundover/chamfer (top) R=3/16"+45°	<b>695.005.B5</b>	Pair of knives for roundover/chamfer (bottom) R=3/16"+45°
<b>695.005.A6</b>	Pair of knives for roundover/chamfer (top) R=15/64"+45°	<b>695.005.B6</b>	Pair of knives for roundover/chamfer (bottom) R=15/64"+45°
		<b>790.500.00</b>	Knives 50x12x1,5mm
		<b>991.064.00</b>	Hex key 4mm
		<b>991.067.00</b>	Hex key 3mm