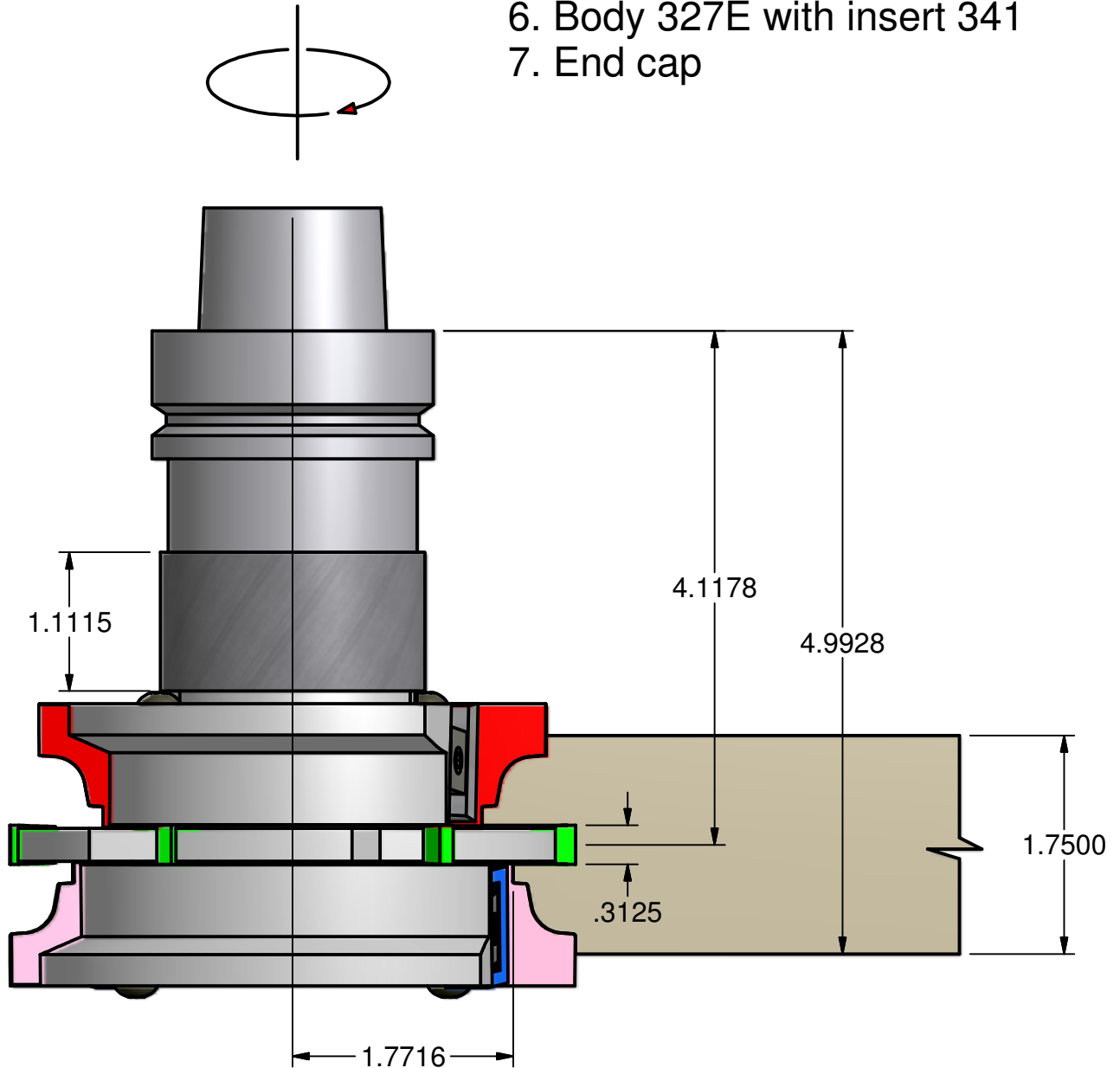


GEOMETRY	
2	Wing(s)
10°	Hook
5°	Shear

Setup for profile B 1.75" wood

1. Spacer 1.1115" thick
2. Body 327A with insert 340
3. 1.25 x .005 shim
4. Brazed groover body 332
5. 1.25 x .005 shim
6. Body 327E with insert 341
7. End cap

The minor diameter is 90mm



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PARTS LIST DRAWING

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Originate: 12/09

Last edit: 12/14/09

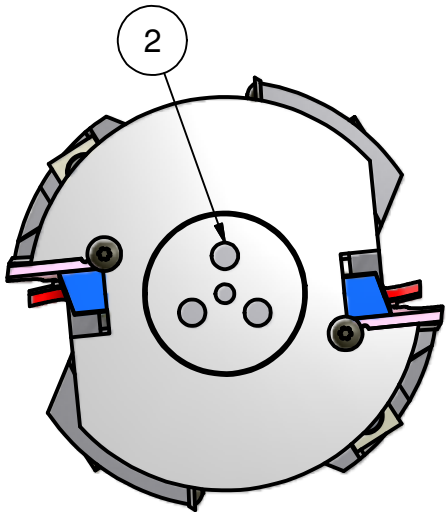
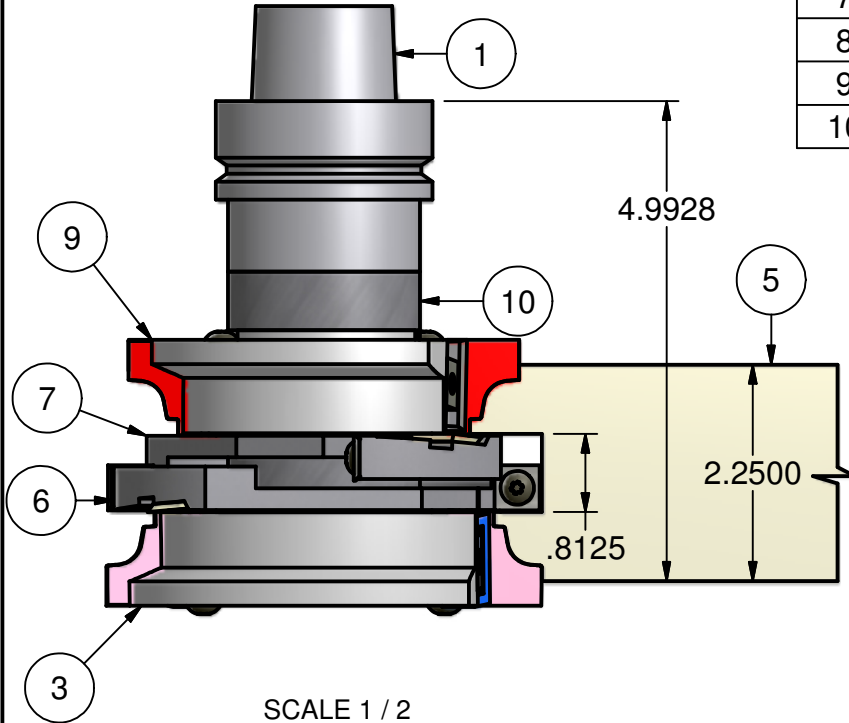
EW P/N: 182-327

Tips: Carbide inserts

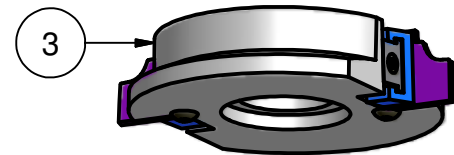
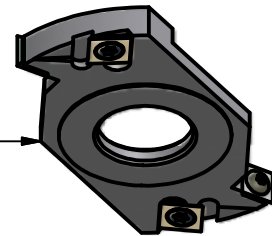
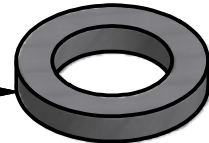
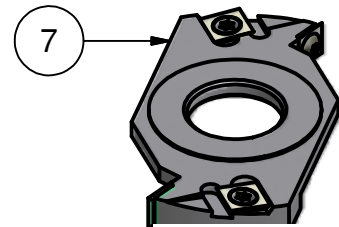
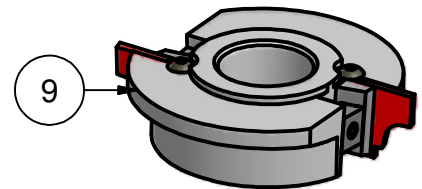
Cust P/N: Profile B for 1.75" wood

GEOMETRY
2 Wing(s)
10° Hook
5° Shear

The minor diameter is 90mm



Parts List		
ITEM	QT	PART NUMBER
1	1	Lacey 1.250 toolholder
2	1	Lacey Toolholder Small Endcap
3	1	182-327 CW body E assembly
5	1	Stile B 2.25" wood
6	1	182-327 Groover body C assembly
7	1	182-327 Groover body B assembly
8	1	182-327 Groover spacer for 2.25 B
9	1	182-327 CW body A assembly
10	1	182-327 Top spacer for 2.25 B



8 - between groovers

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PARTS LIST DRAWING

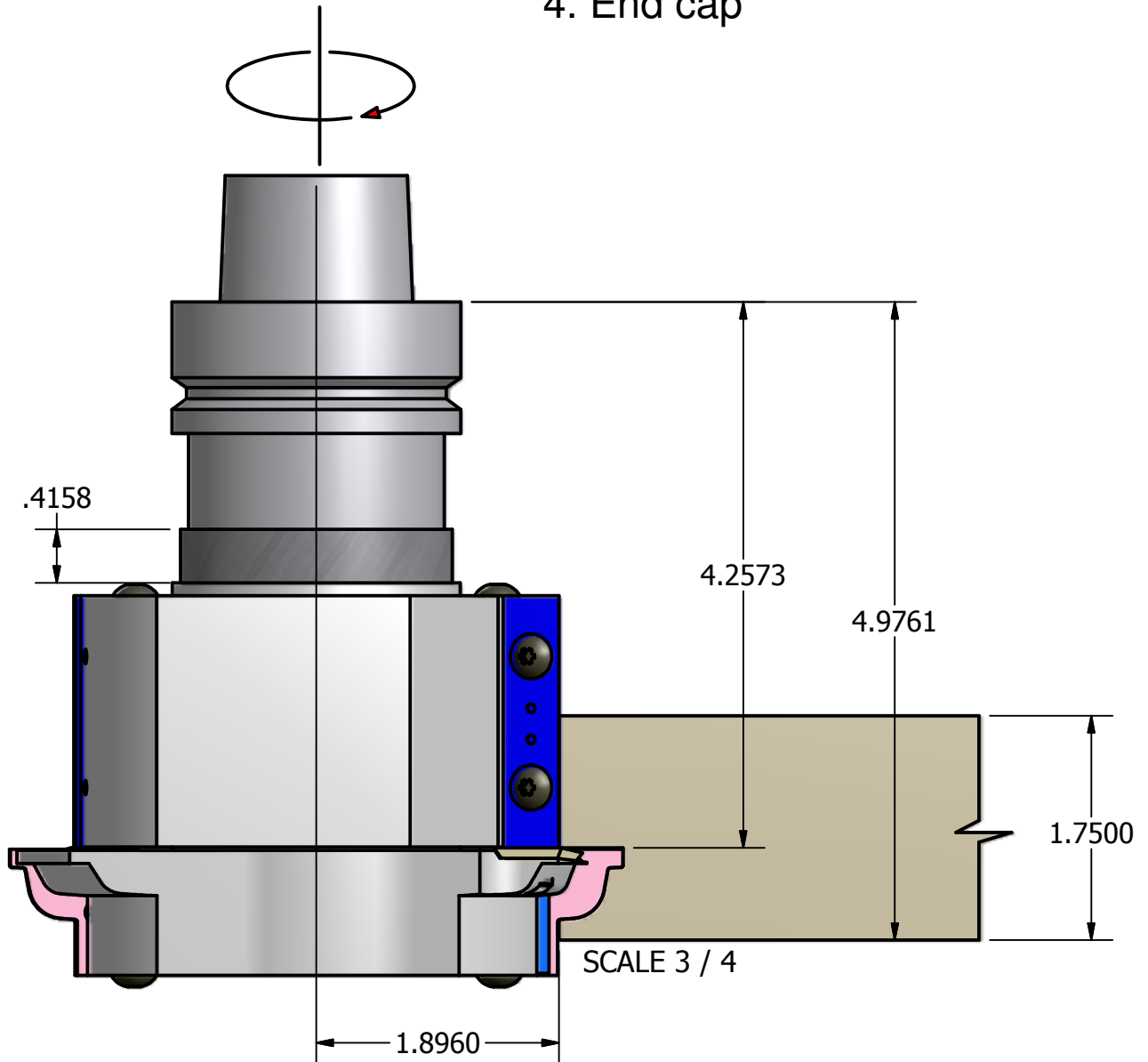
Originate: 12/09 Last edit: 12/14/09
 EW P/N: 182-327 Tips: Carbide inserts
 Cust P/N: Profile B for 2.25" wood

GEOMETRY
2 Wing(s)
10° Hook
5° Shear

The minor diameter is 3.792"

Setup for profile B 1.75" wood

1. Spacer .4158" thick
2. Body 338A with 50 x 12 x 1.5 indexable insert
3. Body 338B with insert 333
4. End cap



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PARTS LIST DRAWING

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Last edit: 12/14/09

EW P/N: 182-338

Tips: Carbide inserts

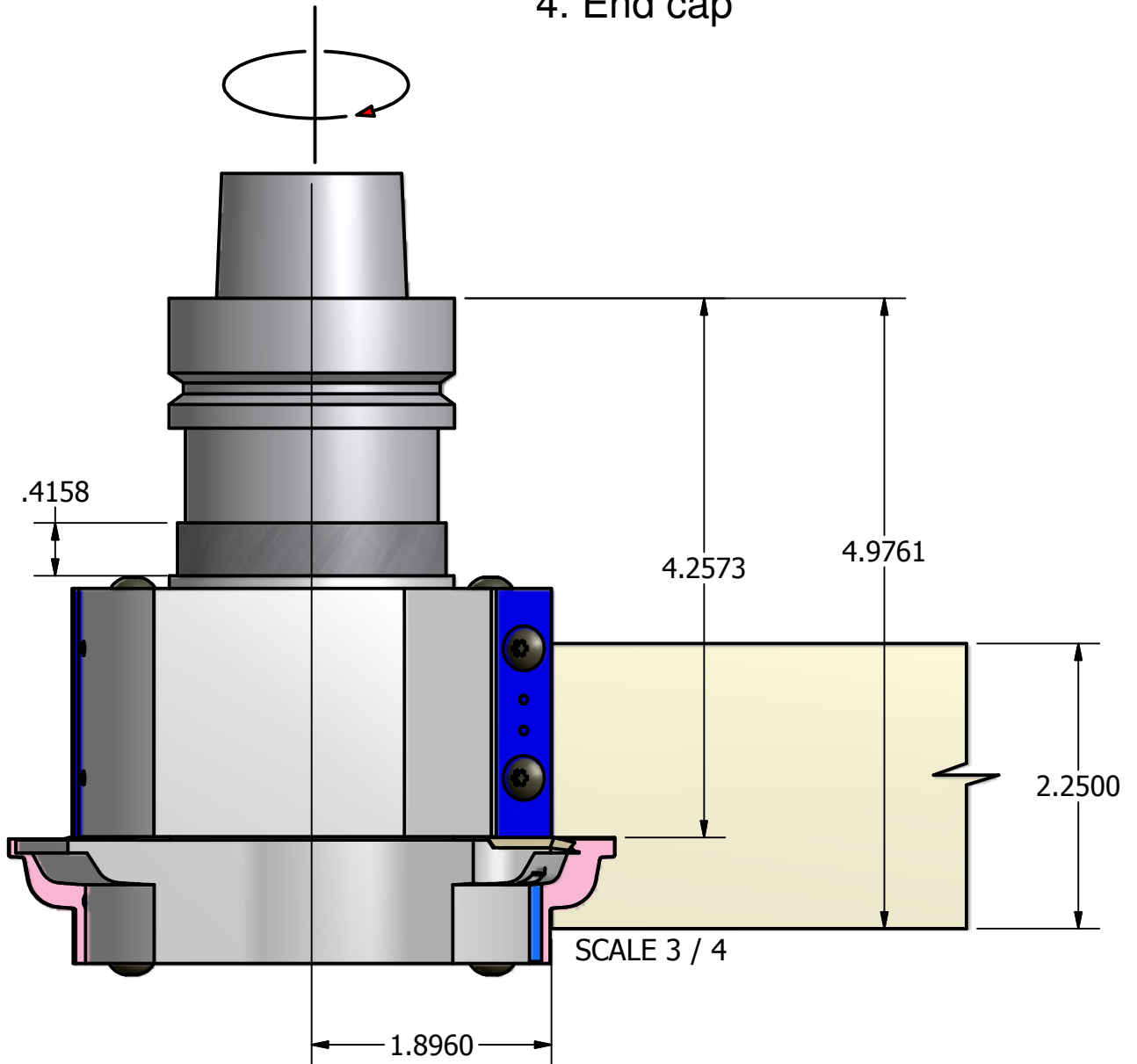
Cust P/N: Profile B for 1.75" wood

GEOMETRY
2 Wing(s)
10° Hook
5° Shear

Setup for profile B 1.75" wood

1. Spacer .4158" thick
2. Body 338A with 50 x 12 x 1.5 indexable insert
3. Body 338B with insert 333
4. End cap

The minor diameter is 3.792"



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PARTS LIST DRAWING

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Cutting tools for the woodworking industry

Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-338

Tips: Carbide inserts

Cust P/N: Profile B for 2.25" wood