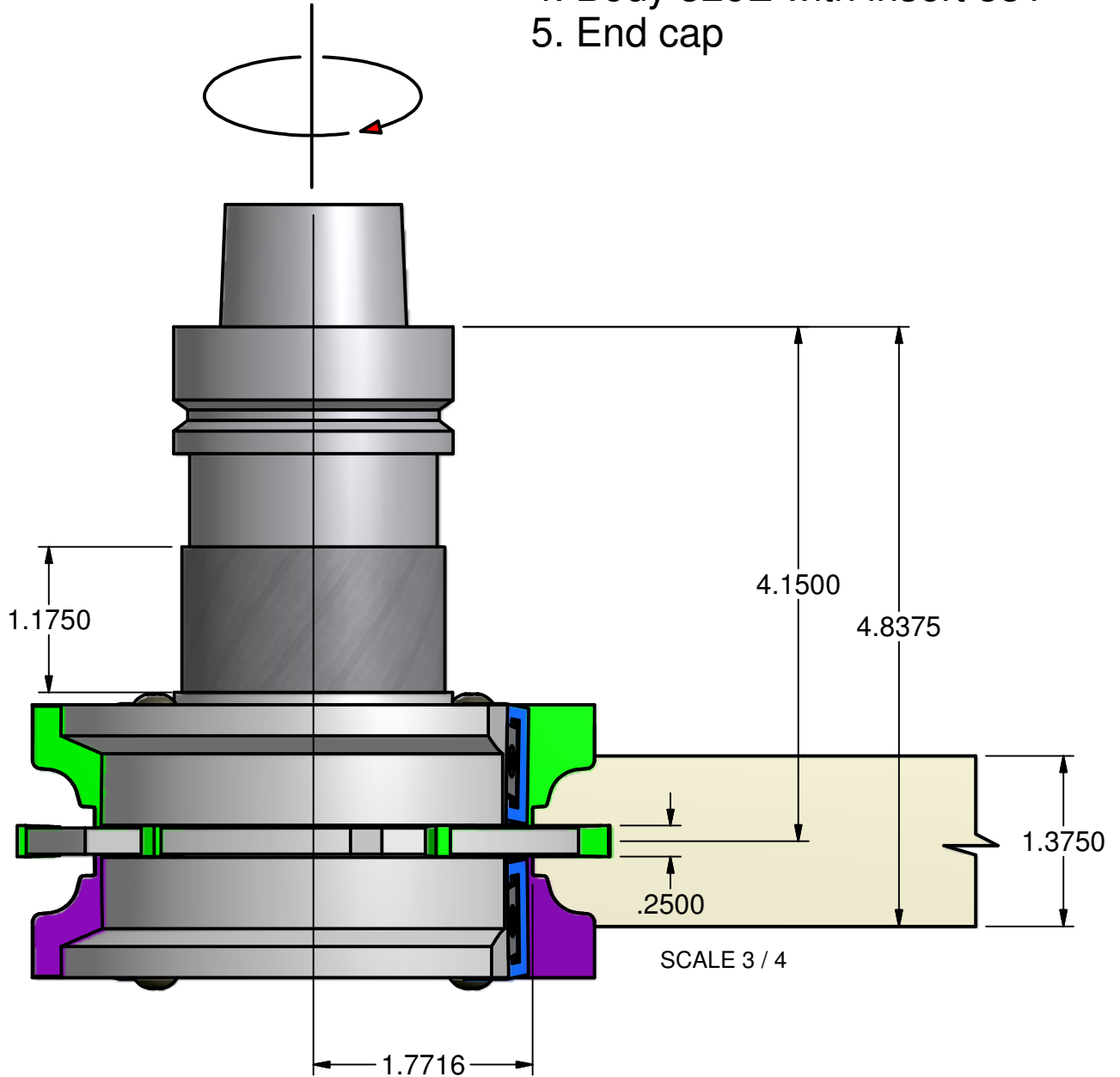


GEOMETRY
2 Wing(s)
10° Hook
5° Shear

Setup for profile A 1.375" wood

1. Spacer 1.175" thick
2. Body 326A with insert 330
3. Brazed groover body 334
4. Body 326E with insert 331
5. End cap

The minor diameter is 90mm



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PARTS LIST DRAWING

E.W. TOOLING, INC.
Cutting tools for the woodworking industry

Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-326

Tips: Carbide inserts

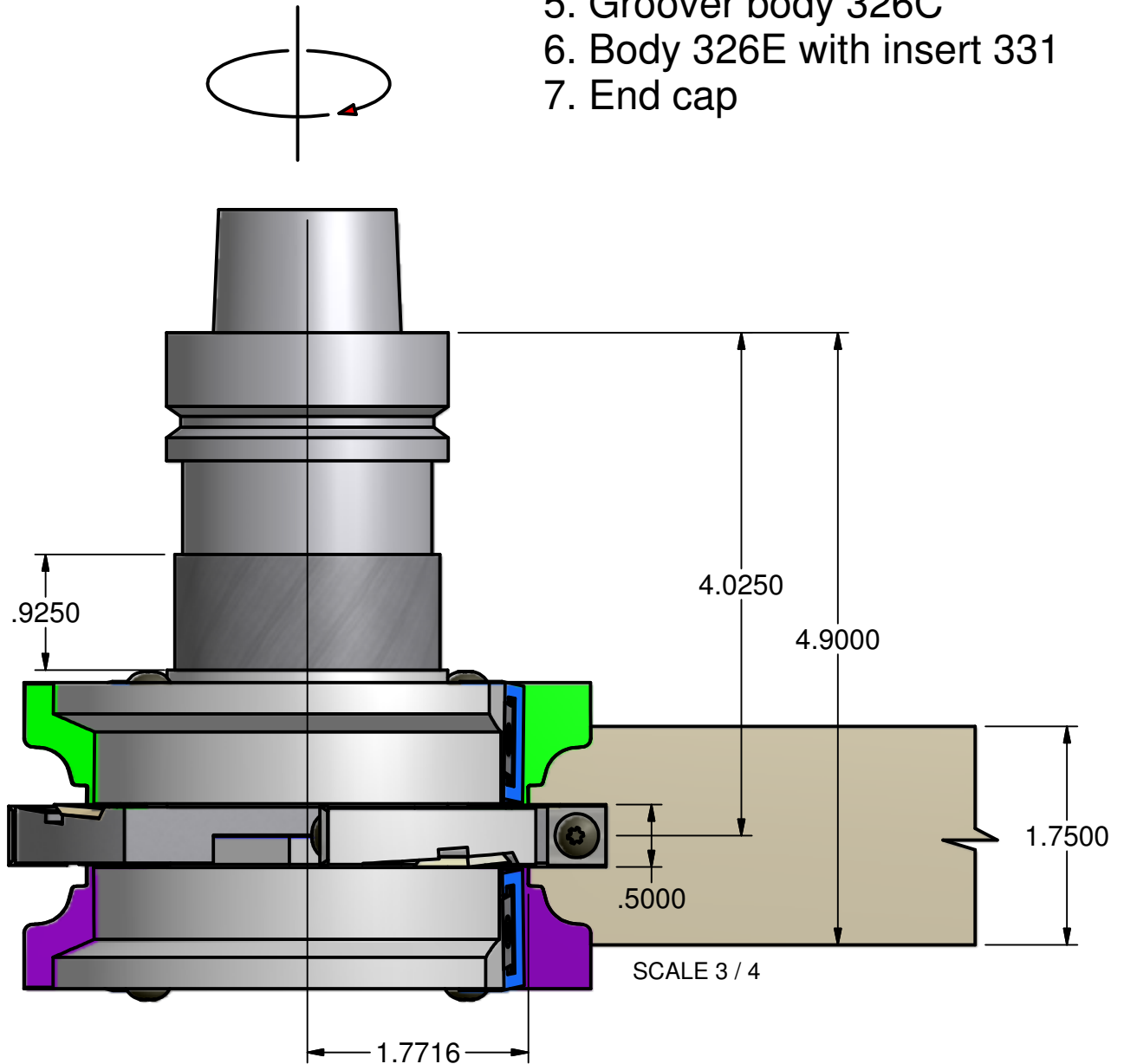
Cust P/N: Profile A 1.375" wood

GEOMETRY
2 Wing(s)
10° Hook
5° Shear

The minor diameter is 90mm

Setup for profile A 1.75" wood

1. Spacer .925" thick
2. Body 326A with insert 330
3. Groover body 326B
4. 1.25 x .010 shim
5. Groover body 326C
6. Body 326E with insert 331
7. End cap



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PARTS LIST DRAWING

E.W. TOOLING, INC.
Cutting tools for the woodworking industry

Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-326

Tips: Carbide inserts

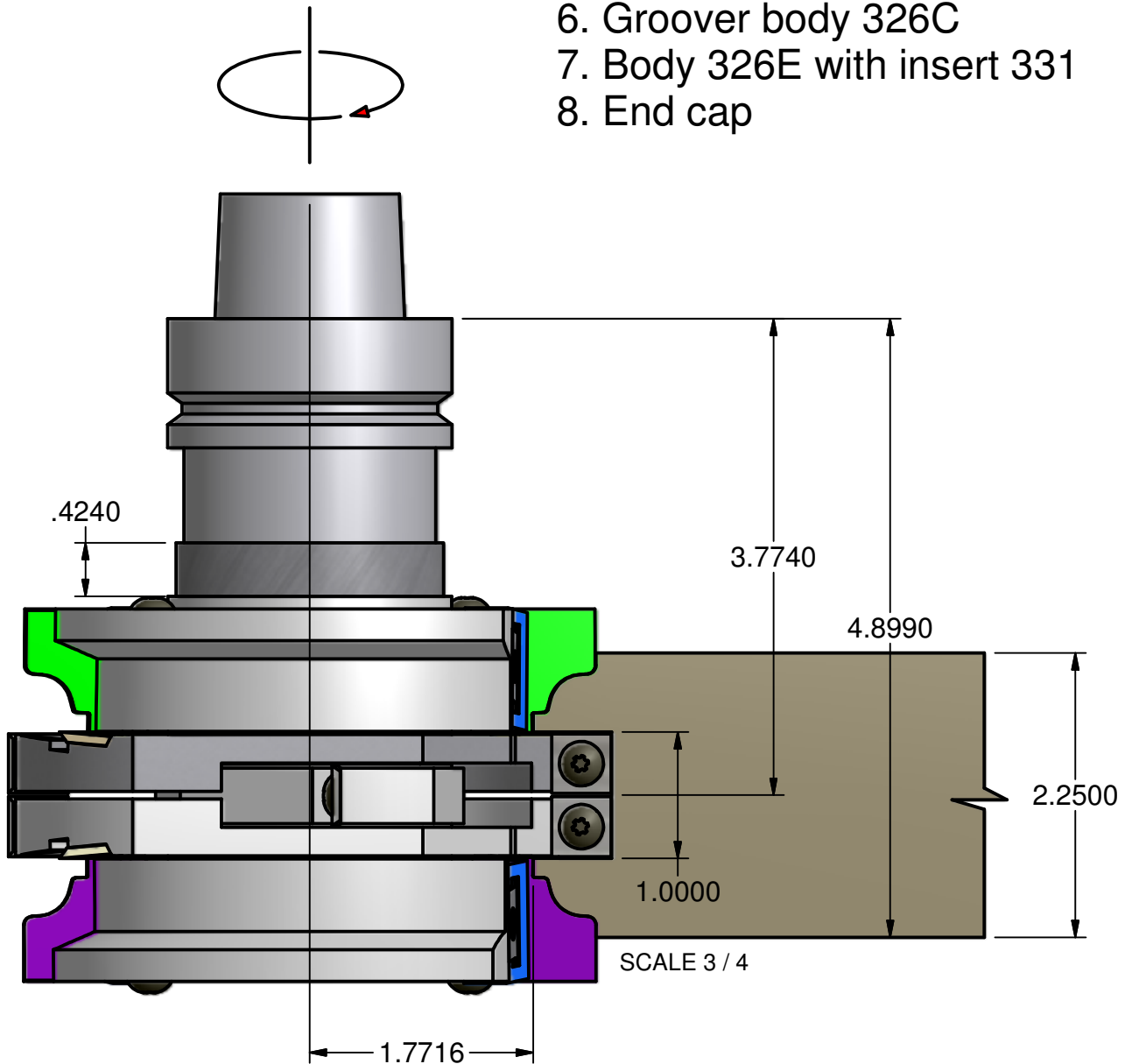
Cust P/N: Profile A 1.75" wood

GEOMETRY	
2	Wing(s)
10°	Hook
5°	Shear

The minor diameter is 90mm

Setup for profile A 2.25" wood

1. Spacer .424" thick
2. Body 326A with insert 330
3. Groover body 326B
4. 1.25 x .010 shim
5. Groover body 326D
6. Groover body 326C
7. Body 326E with insert 331
8. End cap



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PARTS LIST DRAWING

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Last edit: 12/14/09

EW P/N: 182-326

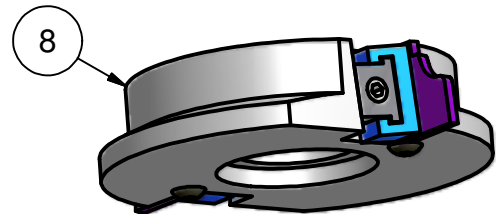
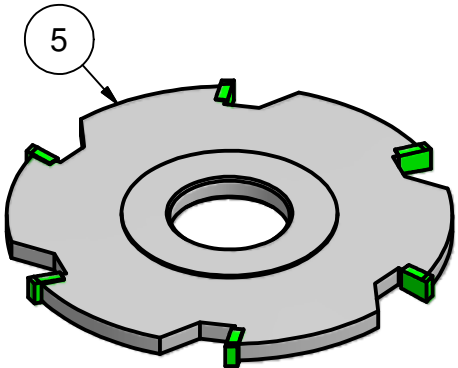
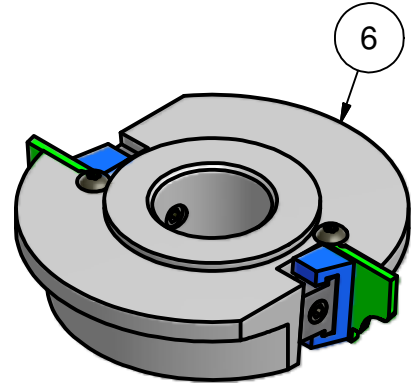
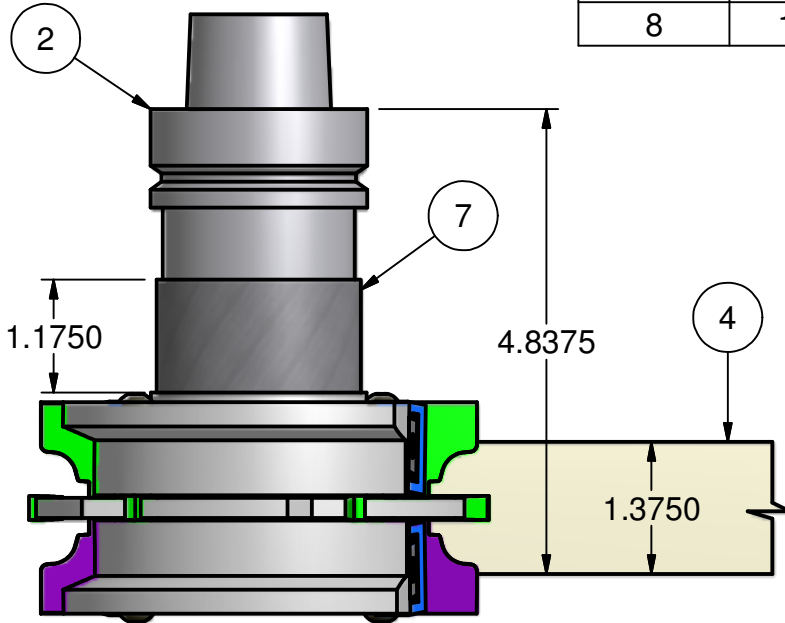
Tips: Carbide inserts

Cust P/N: Profile A 2.25" wood

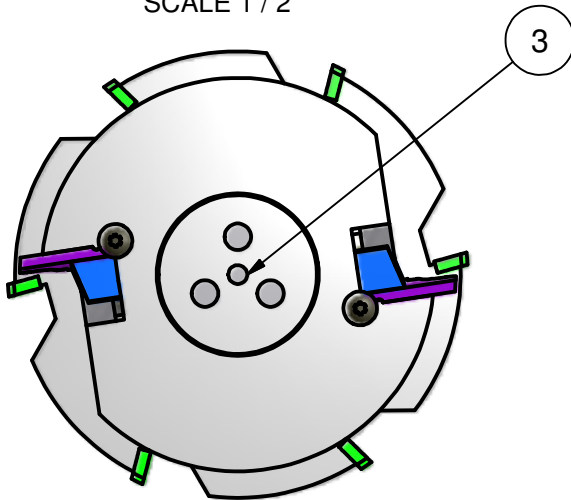
GEOMETRY
2 Wing(s)
10° Hook
5° Shear

The minor diameter is 90mm

Parts List		
ITEM	QTY	PART NUMBER
2	1	Lacey 1.250 toolholder
3	1	Lacey Toolholder Small Endcap
4	1	Lacey Stile 1.375
5	1	182-334 CW assembly
6	1	182-326 CW body A assembly
7	1	182-326 (1.175) spacer for 1.375 wood
8	1	182-326 CW body E assembly



SCALE 1 / 2



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PARTS LIST DRAWING

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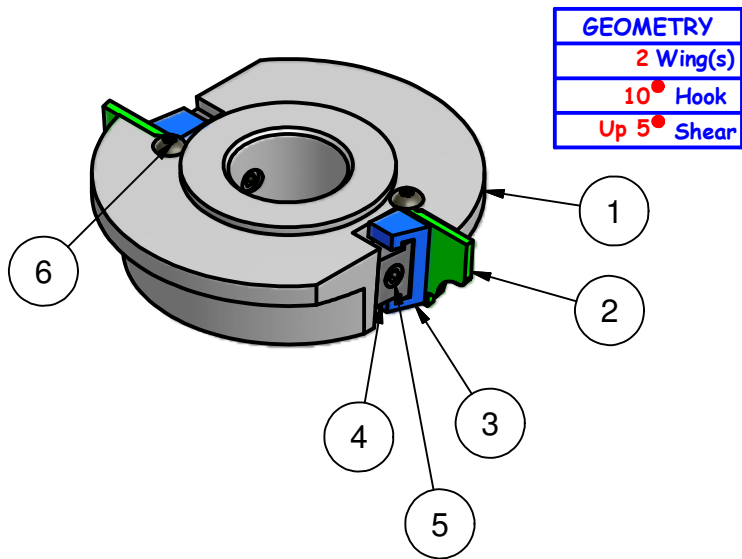
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Last edit: 12/14/09

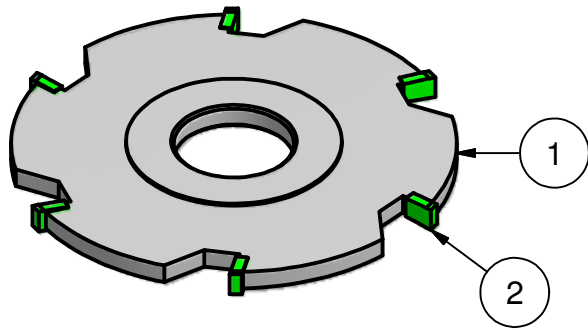
EW P/N: 182-326

Tips: Carbide inserts

Cust P/N: Profile A 1.375" wood

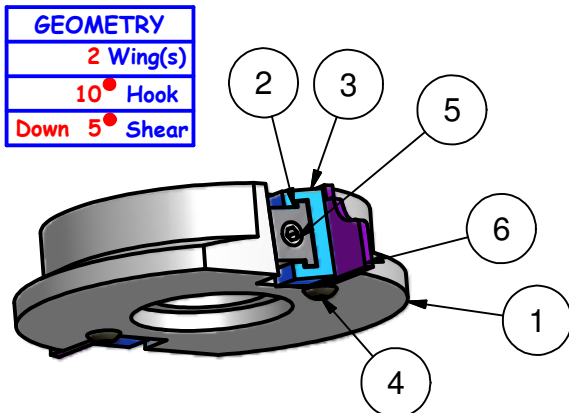


Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 A top body CW
2	2	182-330 Insert CW
3	2	EW #1 wedge
4	2	EW #1 clamp
5	2	3125x24x1 clamp screw
6	2	3.5 mm X 6mm BH



182-334 is used only
for 1.375" wood

Parts List		
ITEM	QTY	PART NUMBER
1	1	182-334 body
2	6	182-334 Brazed tip



Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 E Bottom body CW
2	2	EW #1 clamp
3	2	EW #1 wedge
4	2	3.5 mm X 6mm BH
5	2	3125x24x1 clamp screw
6	2	182-331 Insert CW

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PARTS LIST DRAWING

Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-326

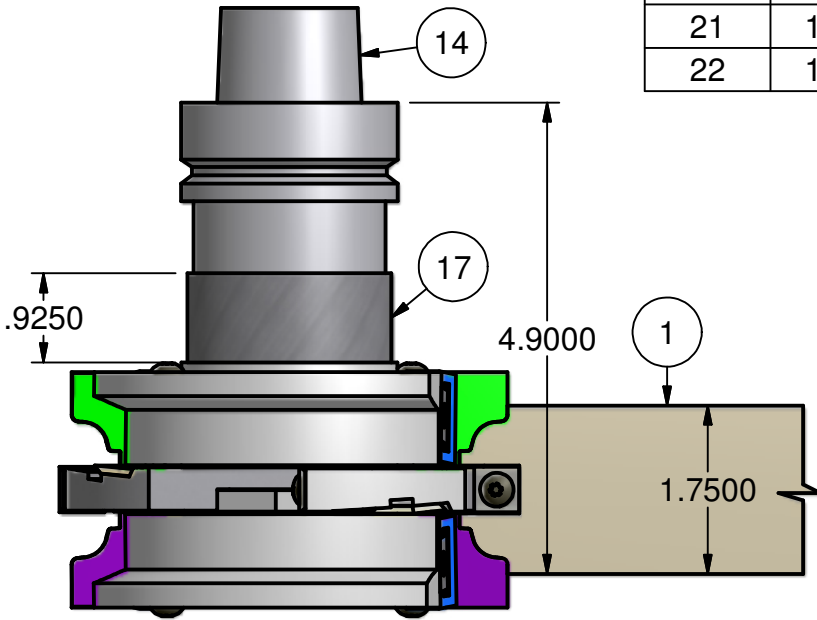
Tips: Carbide inserts

Cust P/N: Profile A 1.375" wood

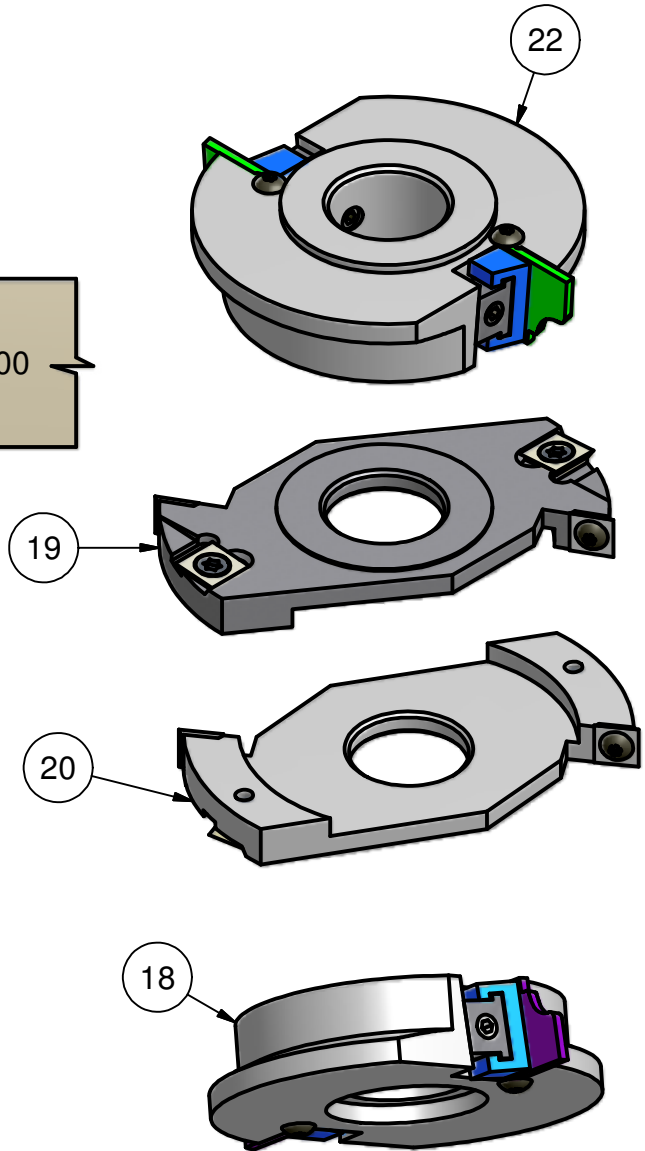
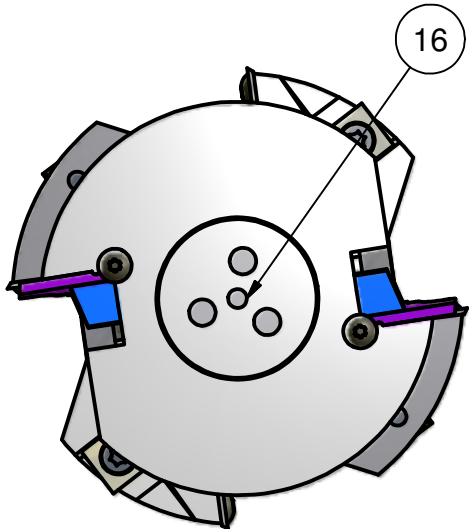
GEOMETRY
2 Wing(s)
10° Hook
5° Shear

The minor diameter is 90mm

Parts List		
ITEM	QTY	PART NUMBER
1	1	Lacey Stile 1.75" Bead
14	1	Lacey 1.250 toolholder
16	1	Lacey Toolholder Small Endcap
17	1	182-326 1.750 spacer
18	1	182-326 CW body E assembly
19	1	182-326 B Groover body assembly
20	1	182-326 C Groover body assembly
21	1	Shim 1.25x1.75x.010
22	1	182-326 CW body A assembly



SCALE 1 / 2



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PARTS LIST DRAWING

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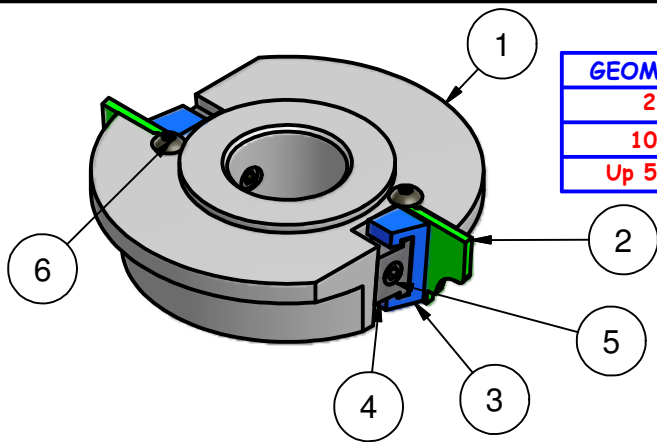
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Last edit: 12/14/09

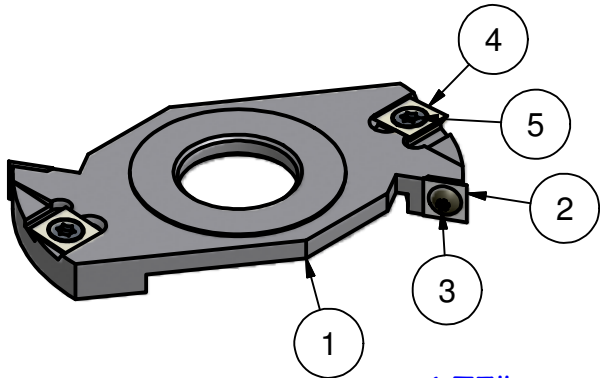
EW P/N: 182-326

Tips: Carbide inserts

Cust P/N: Profile A 1.75" wood

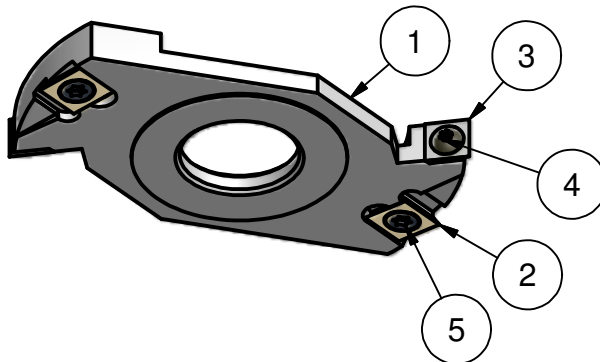


Parts List		
ITEM	QT	PART NUMBER
1	1	182-326 A top body CW
2	2	182-330 Insert CW
3	2	EW #1 wedge
4	2	EW #1 clamp
5	2	3125x24x1 clamp screw
6	2	3.5 mm X 6mm BH

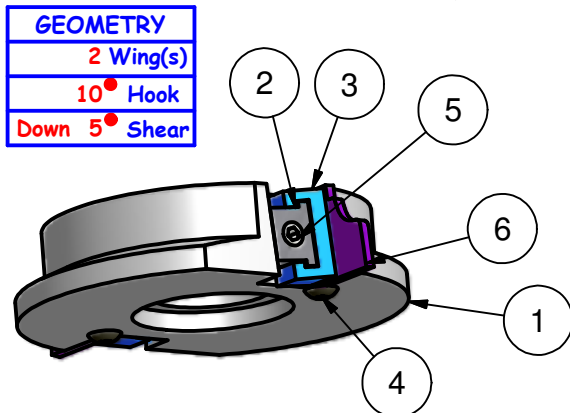


Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 B Groover body CW
2	2	12x12x1.5-35 deg
3	2	3.5 mm X 6mm BH
4	2	14x14x2
5	2	075-993 6x10-Flat Head Screw

1.75" wood uses both B & C assemblies



Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 C Groover body CW
2	2	14x14x2
3	2	12x12x1.5-35 deg
4	2	3.5 mm X 6mm BH
5	2	075-993 6x10-Flat Head Screw



Parts List		
ITEM	QT	PART NUMBER
1	1	182-326 E Bottom body CW
2	2	EW #1 clamp
3	2	EW #1 wedge
4	2	3.5 mm X 6mm BH
5	2	3125x24x1 clamp screw
6	2	182-331 Insert CW

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PARTS LIST DRAWING

Originate: 12/09

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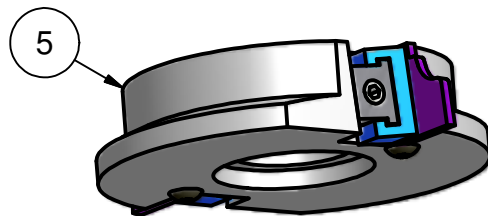
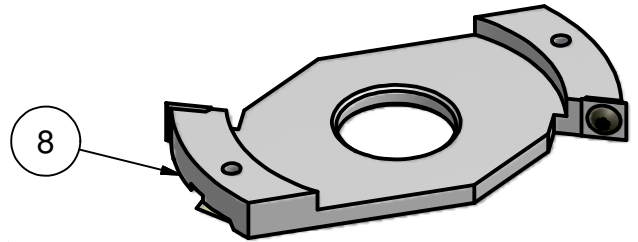
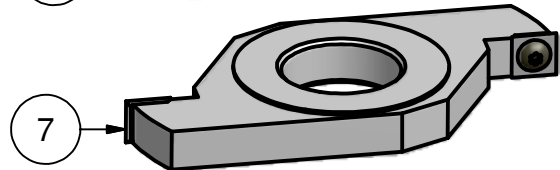
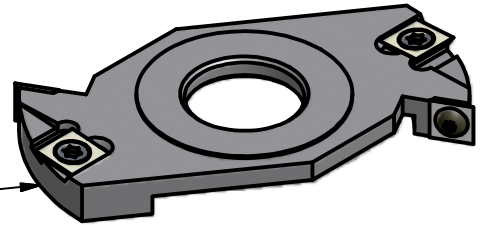
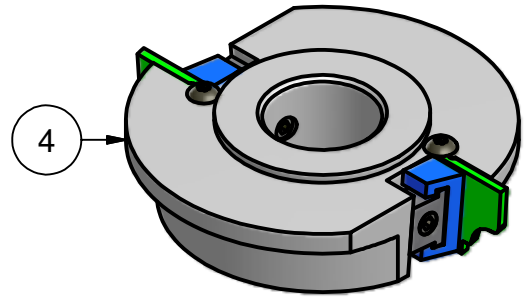
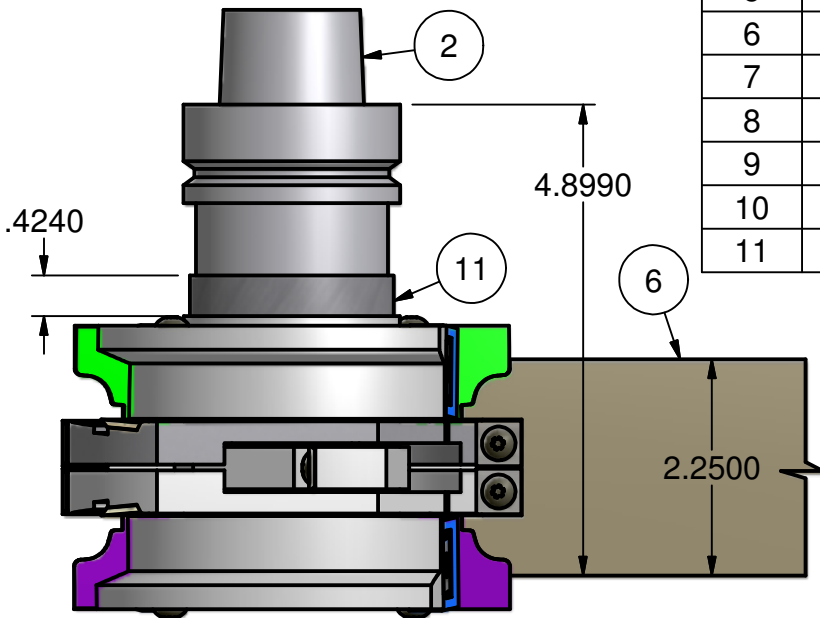
EW P/N: 182-326

Tips: Carbide inserts

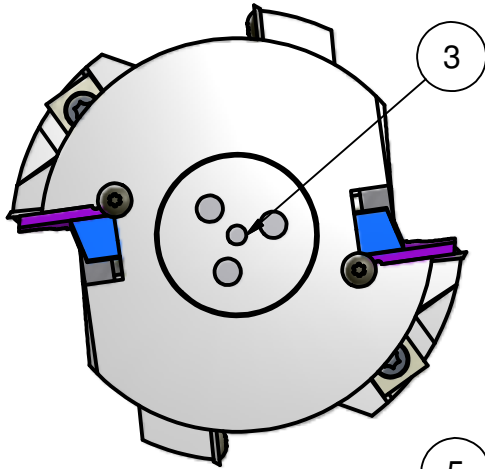
Cust P/N: Profile A 1.75" wood

GEOMETRY	
2	Wing(s)
10°	Hook
5°	Shear

Parts List		
ITEM	QTY	PART NUMBER
2	1	Lacey 1.250 toolholder
3	1	Lacey Toolholder Small Endcap
4	1	182-326 CW body A assembly
5	1	182-326 CW body E assembly
6	1	Lacey Stile 2.25" wood
7	1	182-326 Groover body D assembly
8	1	182-326 Groover body C assembly
9	1	182-326 B Groover body assembly
10	1	Shim 1.25x1.75x.010 (not shown)
11	1	Lacey Stile Spacer



SCALE 1 / 2
The minor diameter is 90mm



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PARTS LIST DRAWING

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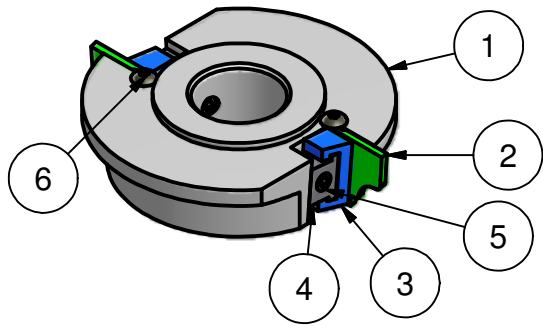
Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-326

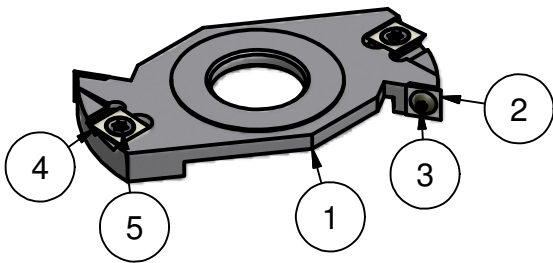
Tips: Carbide inserts

Cust P/N: Profile A 2.25" wood

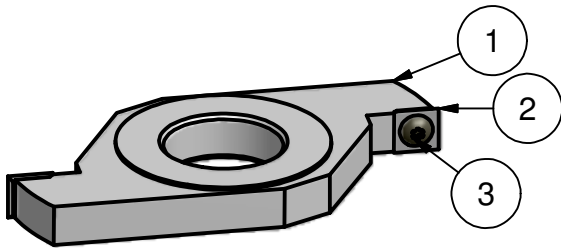


GEOMETRY
2 Wing(s)
10 Hook
Up 5 Shear

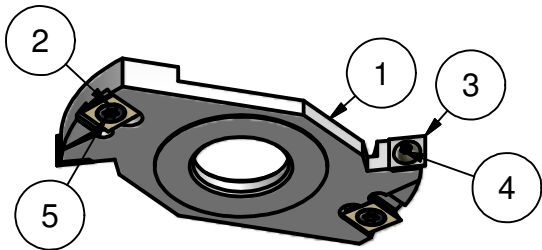
Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 A top body CW
2	2	182-330 Insert CW
3	2	EW #1 wedge
4	2	EW #1 clamp
5	2	3125x24x1 clamp screw
6	2	3.5 mm X 6mm BH



Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 B Groover body CW
2	2	12x12x1.5-35 deg
3	2	3.5 mm X 6mm BH
4	2	14x14x2
5	2	075-993 6x10-Flat Head Screw

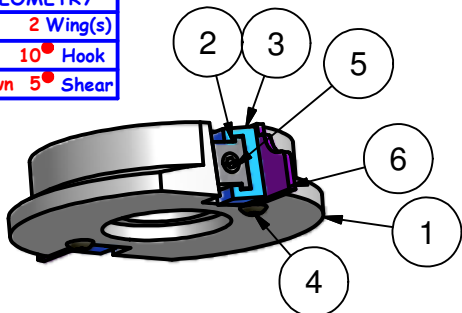


Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 D Groover body CW
2	2	12x12x1.5-35 deg
3	2	3.5 mm X 6mm BH



Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 C Groover body CW
2	2	14x14x2
3	2	12x12x1.5-35 deg
4	2	3.5 mm X 6mm BH
5	2	075-993 6x10-Flat Head Screw

GEOMETRY
2 Wing(s)
10 Hook
Down 5 Shear



Parts List		
ITEM	QTY	PART NUMBER
1	1	182-326 E Bottom body CW
2	2	EW #1 clamp
3	2	EW #1 wedge
4	2	3.5 mm X 6mm BH
5	2	3125x24x1 clamp screw
6	2	182-331 Insert CW

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PARTS LIST DRAWING

Originate: 12/09

Last edit: 12/14/09

EW P/N: 182-326

Tips: Carbide inserts

Cust P/N: Profile A 2.25" wood