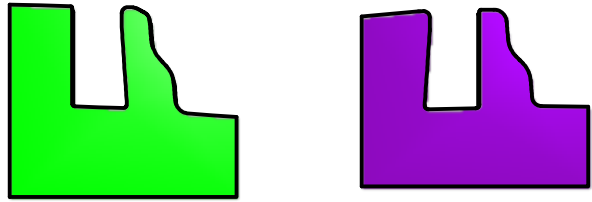
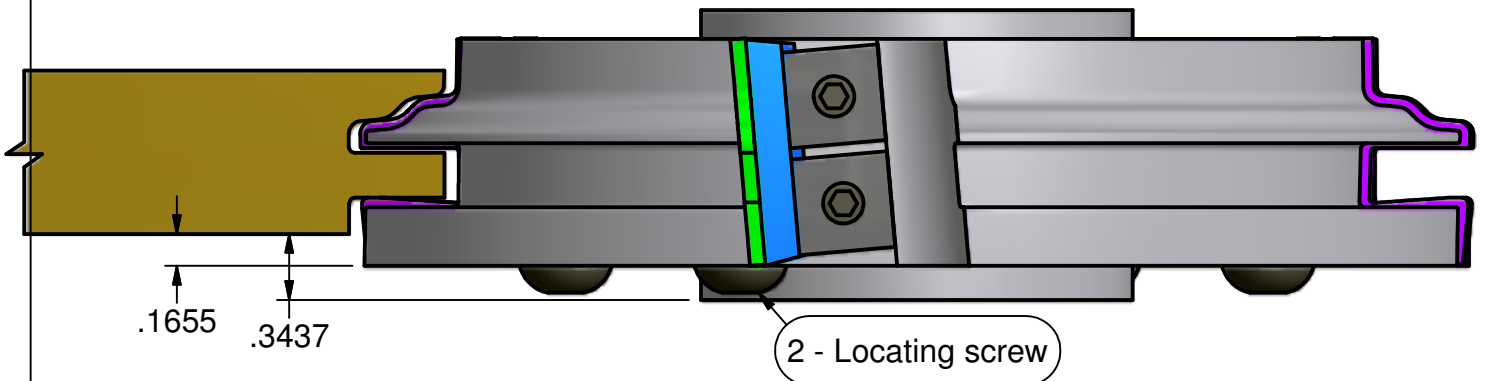
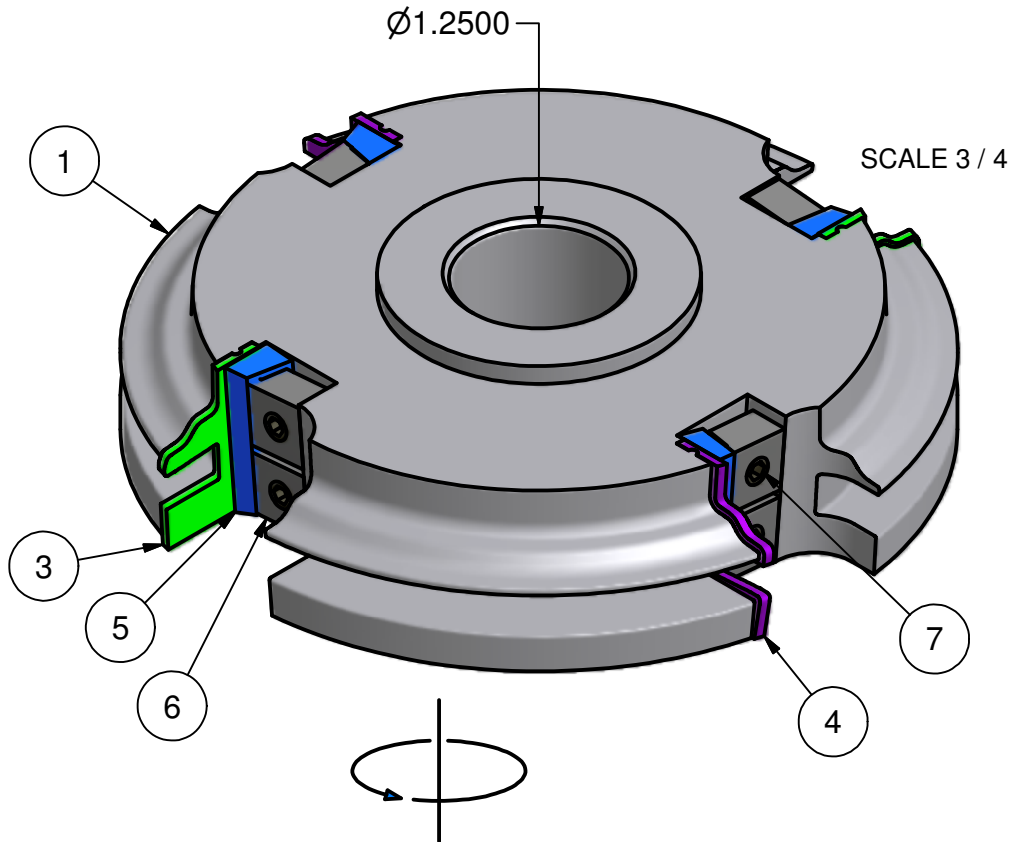


Parts List		
ITEM	QTY	PART NUMBER
1	1	182-147 body
2	4	5Mx12.5M-BH-Torx
3	2	182-148 up insert
4	2	182-149 down insert
5	4	30x10 wedge with 10 face draft
6	8	.5 std clamp
7	8	.250-28 clamp screw



The upshear & downshear inserts **are not** interchangeable

GEOMETRY	
	3 Wing(s)
	10° Hook
	0° Shear
Minor Diameter	125mm
Major Diameter	150.2mm



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E.W. TOOLING, Inc.
Cutting tools for the woodworking industry

Approved by: _____

Originate: 2/3/09

Last edit: 2/3/09

EW P/N: 182-147 body Tips: 30 x 30.5 x 2mm Carbide Inserts

Cust P/N: #5 Santa Maria Cope profile - dedicated head