MAX RPM: 22,000 DWG: 1-03-4744500 TEETH: 3 EFF. HOOK: 5° PROFILE #: E11 PROFILED SHANK ROUTER: #1-03-4744501 SHEAR: 15° ON PROFILED, 44° ON STRAIGHT STRAIGHT CUTTER: #1-02-4746000 TIPS: PCD PA: 75.72mm Ø2 -Ø1 — 2.25 O.A.L. **LEADING EDGE** R.1746 R.1489 -1.1563 .743 **KERF** .4524 .27 Ø2.5 -**LEADING EDGE** Ø3.1212 — HALL MANUFACTURING DWG: 1-03-4744500 DATE: PO#: ATTN: **DATE:** 9/20/21 CUSTOM TOOLING MUST HAVE CUSTOMER APPROVAL PRIOR TO THE START OF MANUFACTURING, PLEASE REVIEW THIS DRAWING FOR ACCURACY, INCLUDING ROTATION, AND FAX A SIGNED AND DATED COPY, PRODUCTION WILL BEGIN UPON RECEIPT OF APPROVED DRAWING. **DWN BY:** D.L.M. DATE: APPROVED BY: REV. SHEET 1 OF 3