MAX RPM: 18,000 DWG: 1-03-4744400 TEETH: 3 EFF. HOOK: 5° PROFILE #: E12 PROFILED SHANK ROUTER: #1-03-4744401 SHEAR: 15° ON PROFILED, 44° ON STRAIGHT STRAIGHT CUTTER: #1-02-4746000 TIPS: PCD PA: 75.0mm Ø2 -Ø1 — 2.25 O.A.L. **LEADING** .6198 **EDGE** R.1419 -R.1211 R.3454 1.12 KERF 12°33' .3121 .27 Ø2.5 -**LEADING EDGE** Ø3.7397 -HALL MANUFACTURING DWG: 1-03-4744400 DATE: PO#: ATTN: **DATE:** 5/17/21 CUSTOM TOOLING MUST HAVE CUSTOMER APPROVAL PRIOR TO THE START OF MANUFACTURING, PLEASE REVIEW THIS DRAWING FOR ACCURACY, INCLUDING ROTATION, AND FAX A SIGNED AND DATED COPY, PRODUCTION WILL BEGIN UPON RECEIPT OF APPROVED DRAWING. **DWN BY:** D.L.M. DATE: **APPROVED BY:** REV. SHEET 1 OF 3