MAX RPM: 22,000 DWG: 1-03-4744200 TEETH: 3 EFF. HOOK: 5° **PROFILE #: E9 & E14** PROFILED SHANK ROUTER: #1-03-4744201 SHEAR: 15° ON PROFILED, 44° ON STRAIGHT STRAIGHT CUTTER: #1-02-4746000 TIPS: PCD PA: 88.12mm .1875 .1875 E14 2.25 O.A.L. **LEADING EDGE** .125 -.1875 E14 **E9** .1875 Ø2.5 **LEADING EDGE** \emptyset 3.125 -HALL MANUFACTURING DWG: 1-03-4744200 DATE: PO#: ATTN: **DATE:** 3/18/21 CUSTOM TOOLING MUST HAVE CUSTOMER APPROVAL PRIOR TO THE START OF MANUFACTURING. PLEASE REVIEW THIS DRAWING FOR ACCURACY, INCLUDING ROTATION, AND FAX A SIGNED AND DATED COPY. PRODUCTION WILL BEGIN UPON RECEIPT OF APPROVED DRAWING. **DWN BY:** D.L.M. DATE: APPROVED BY: REV. SHEET 1 OF 3